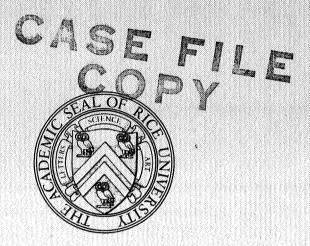
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HEAT EXCHANGERS FOR CONVECTIVE AND RADIATIVE ENVIRONMENTS

D. B. Mackay, Professor
of Aerospace Engineering
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ABSTRACT

This document presents two IBM-7040 Fortran Programs, Numbers 4-1 and 4-2, for the analysis of steady-state liquid heat exchange systems composed of ducts and extended surfaces (fins). The system exchanges heat with its environment by radiation, convection or both, under conditions where the environment parameters are invarient with position along the tube or duct. The programs calculate heat exchanged, fluid and duct temperatures, friction pressure drop and a number of heat exchange parameters. Common input data include system dimensions, material and liquid properties, flow rate, and environmental conditions.

Program 4-1 is applicable to environments where as many as three external bodies may be present to effect the radiation heat transfer. One of these bodies is assumed to be the sun. The system configuration is limited to round tubes and symmetrical fins.

Program 4-2 is applicable to innumerable geometric configurations including non-circular ducts, irregular shaped fins and fin spacing. Each fin can have its individual material properties and environment. However, fin performance information has to be established by techniques which are not included in Program 4-2.

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INTRODUCTION

This study is a natural follow-up of the work presented in Ref. 1 in which programs using numerical integration routines are presented for calculating the combined radiative and convective heat transfer from extended surfaces (fins). Techniques have already been developed for predicting the performance of extended surface heat exchangers losing heat solely by radiation. This study, however, contains the first programs capable of analyzing convective and radiative heat exchangers, where a fluid is either heated or cooled.

In the radiative cases it was observed that the length of duct required to cool a fluid could be established using an effective (or equivalent) length for the fins and duct system. The equivalent length of a fin is the length which an imaginary strip perpendicular to the axis of the duct would have if it transferred the same amount of heat as the actual strip length but had a constant temperature equal to the duct root temperature. The total heat exchanged is the sum of that exchanged from the duct and fins. The fin equivalent length was observed to change little with a change in root temperature and would therefore remain almost constant along the duct. In Ref. 2, duct length claculations were made using an arithmetic average equivalent length. However, it was found in this study that an alternate method would give increased accuracy, as a result some of the procedures were modified.

Two programs are presented, 4-1 and 4-2. The first is limited to the case of circular tubes and symmetrical fins. The maximum complexity for the radiative environment is as illustrated in Fig. 1. Program 4-2 is very

general to make possible the solution of a large variety of problems. It will not calculate fin equivalent length. However, this information can be obtained by using the programs given in Ref. 1. Finite difference programs may also be used. In Program 4-2 the duct configuration is specified by the cross-sectional area and perimeter in order that non-circular ducts can be analyzed. By separating the fin performance from the duct length calculations, innumerable configurations can be analyzed. The fins can be of single or multisection shapes, of unsymmetrical design, of different materials, and even in different environments. These programs should find wide application in solving a host of heat transfer problems which have heretofore been considered momentarily impractical or physically impossible to solve accurately.

The solutions to purely radiative problems of Ref. 2 were simplified by using dimensionless parameters to specify the environment and the fin configuration. Numerical integration was used to obtain the fin effectiveness in terms of the parameters. Curve fitting techniques were employed to correlate the numerically calculated data so that the programs contained only systems of equations to calculate fin performance and the duct lengths. No comparable set of equations is available for calculating the effectiveness of fins in a combination radiative and convective environment. Therefore, numerical integrations are used, either directly or indirectly, to obtain the fin performance.

Considerable machine time is saved by using the integration routines as little as possible. Approximate wall temperatures are established at each end of the duct. After these temperatures are set, the heat transfer equation is integrated at each end to determine the effective fin lengths.

Following these integration steps, tests are made to determine the change in the value of the equivalent lengths, L_e . If less than a ten per cent change has taken place, a linear equation relating L_e and T_w is derived to pass through the two established points. If a greater change has taken place, a third integration is made at a temperature midway between the inlet and exit wall temperatures. A polynomial curve fit is then made through the three points. The fin equivalent length equation is used to calculate the section lengths and the temperature conditions along the duct.

The manner of specifying problem conditions in Program 4-1 may seem odd at the outset. The normally expected conditions (tube size, fluid flow rate, and fin geometry) are of course required. However, the duct length and duct section lengths are established by the program. The tangible control over these items is the heat exchanger effectiveness, (\mathcal{E}) , and the mesh (number of divisions to be used). The exchanger effectiveness is defined in the same way as in conventional heat exchanger or boilers, i.e. the actual temperature change divided by the maximum possible temperature change. In this case the limit of maximum heating or cooling is established by the effective environmental temperature. Since the environment is composed of both convective and radiative items, the exact effective temperature may not be readily attainable nor is it necessary in most cases. Furthermore, the machine uses approximations for obtaining the exit wall temperatures and from this recalculates the exit fluid temperature. Also, the actual effectiveness will differ from the value of & specified by the user. A sufficiently large temperature difference (high value for \mathcal{E}) can be predicted, and the duct length calculated for approximately this condition. Since the machine

can calculate the conditions in a duct of considerable extra length and for a large number of intervals in little time, the length of duct actually needed can be taken either at one of the section points calculated or by interpolating between points. The author has observed that in many cases neither the inlet nor the outlet fluid conditions are specifically known until the system performance has been established. In these cases a wider spread in temperature than needed is submitted to the machine since the required conditions can be established by plotting the output data and selecting a midsection from the curve. Two advantages are obtained by specifying the input data in this way. (1) the programming is straightforward so that a minimum of machine time is used, and (2) the likelihood of the user's specifying conditions which are impossible to solve is greatly reduced.

The "AICH" subroutine used in Ref. 2 for calculating the internal heat transfer coefficient employed several equations to cover the laminar, transition and turbulent regimes. In passing from one regime to the next, an abrupt and unrealistic difference in heat transfer coefficient was predicted. Also the heat transfer coefficient in the laminar region was higher than calculated using the popular Nusselt number. A new subroutine was written to use Nusselt number in the laminar region and equations from Ref. 4 in the turbulent region.

Duct length calculations in these programs use an iterative method in lieu of the parametric procedure used in Ref. 2. This decision resulted from the fact that discrepancies as high as 15 per cent were observed in sample problems when comparing the lengths calculated by the two methods. The error appeared to lie in the use of an average effective length for the fins.

Mathematical procedures using variable effective lengths would have been time consuming. In the interest of machine and programming time they were abandoned before being completely developed even though they have merit.

Since this work follows and is in parallel with that presented in Ref. 1, it will be assumed that the reader has access to Ref. 1. Therefore, little of the data presented in that document will be reproduced herein. It will also be assumed that the reader is acquainted with Newton's iteration method and linear techniques for obtaining solutions to complex equations. Linear and polynomial curve fittings are made to represent the data extracted from an array of equation. These techniques are assumed to be self-explanatory. A number of equations have been taken from the literature. The source of the equation and specific location are given in parentheses following the equation.

The basic assumptions made for these programs include the following:

- 1. Steady state conditions have been reached.
- 2. No heat is transferred from the outeredges of the fins

 (corrections can be made for this item in the second program if the user wishes
 to expend the extra effort to do so, but normally the accuracy of the problem
 does not warrant such refinement).
- 3. No heat is transferred in the direction parallel to the duct.

 (The temperature gradient in this direction is normally small enough that its effect does not materially degrade the predicted performance.)
- 4. The environment remains constant along a fin and throughout the length of the duct.

5. The material properties of the duct and fin are not affected by temperature or position in the system.

NOMENCLATURE

Equations	Computer Program	<u>Definition</u>
A a,aa	AA-AAA	Equation constants
A _d	AD	Duct cross sectional area for fluid flow, sq ft/duct
α a	ALPHA A	Absorptivity of surface facing sun, nondimensional
$^{lpha}{}_{ m b}$	АLРНА В	Absorptivity of surface away from sun, nondimensional
A _p	АР	Plan form area exchanging heat with the environment. (Heat may be exchanged from both sides of the extended surface), sq ft
B _{b,bb}	BB-BBB	Equation constants
b	BD	Constant (see Eq. 1-23)
arepsilon	BIGE	Heat exchanger effectiveness, non-dimensional
b (L)	B(L)	Subscripted constants
Cc	CC	Equation constant (Eq. 1-24)
N nu	СКН	Nusselt number, nondimensional
K _{0,5}	CKO,,CK5	Heat transfer constants, (see Eq. 2-21 to 2-26)
	CM(I)	Subscripted constant in Runge-Kutta-Gill integration routine
C _p	СР	Fluid specific heat, Btu/1b R
C_1	C1	Radiative constant, $\sigma(\epsilon_a + \epsilon_b)$,
		Btu/hr sq ft R ⁴

Equations	Computer Program	Definition
C ₁ (L)	C1(L)	Radiative constant, C_1 for fin (L), Btu/hr sq ft R^4
$c_{1d}(I)$	CID(I)	Radiative constant, C_1 , for duct section (I), Btu/hr sq ft R^4
C ^S	C2	Radiative constant, heat received from environment by both surfaces of a unit of fin area, Btu/hr sq ft
$C_{\text{ad}}(I)$	C2D(I)	Radiative constant C_2 for duct section (I), Btu/hr sq ft
C ^S (T)	C2 (L)	Radiative constant C_2 for fin (L), Btu/hr sq ft
C_3	C3	Environmental parameter, $C_2/C_1^{-1}T_W^{-4}$, nondimensional
$^{\delta}{}_{ m h}$	DELTAH	Thickness of root or attachment end of extended surface, ft
D _i	DI	Duct inside diameter (or effective diameter), ft
D _o	DO	Tube outside diameter, ft
	DP	Fluid pressure change in section, 1b/sq ft
	DPSUM	Accumulated sum of pressure drop, lb/sq ft
DZO	DZO	$(dZ/d\omega)_1$ for a previous attempt at convergence where heat transfer was low
DZW	DZW	$(dZ/d\omega)_1$ for a previous attempt at convergence where heat transfer was high
(dZ/dw) _l	DZ1	Initial value of $(dZ/d\omega)$ to start integration routine, nondimensional
$(dZ/d\omega)_1$	DZ1A	Initial value of $(dZ/d\omega)$ at the root of the first section, nondimensional

<u>Equations</u>	Computer Program	<u>Definition</u>
$\frac{d^2Z}{d\omega^2}$	D2Z	Function statement, nondimensional
$\Omega_{f c}$	EFC	Flat plate convective effectiveness, nondimensional
$\Omega_{f r}$	EFR	Flat plate radiative effectiveness (approximate), nondimensional
L _c	ELC	Duct width for convective heat transfer, ft
^L e	ELE	Equivalent length of a fin, ft
L _{ef}	ELEEND	Equivalent length of fin at conditions approximating the end of duct (Program 4-1), ft
L _e (L)	ELE (L)	Equivalent length for fin (L), ft
L _{ef} (L)	ELEF (L)	Equivalent length for fin (L) at conditions approximating the end of duct, or at temperature $T_{\rm wf}$, ft
	ELEMID	Equivalent length for fin at wall temperature intermediate between entrance and exit (Program 4-1), ft
L _{es} (L)	ELES(L)	Equivalent length for fin (L) at conditions approximating the entrance to duct or at temperature, $T_{\rm ws}$, ft
L _{es}	ELE1	Equivalent length for fin at conditions approximating entrance to duct (Program 4-1), ft
$\mathbf{L}_{\mathbf{W}}$	ELW	Duct section length, ft
L _{ws}	ELWSUM	Total duct length measured from inlet, ft
mi(L)	EM(L)	Subscripted constants, see Eq.(2-17)

Equations	Computer Program	Definition
N	ENT	Number of ducts in heat exchanger
€ a	EPSA	Emissivity of extended surface facing sun, nondimensional
€ b	EPSB	Emissivity of extended surface away from sun, nondimensional
$\epsilon_{ m m}$	EPSM	Emissivity of body "m", nondimensional
€ x	EPSX	Emissivity of external body, "x", non-dimensional
η _a	ETAA	Area effectiveness, ideal/actual, non-dimensional
F _a	FA	Radiative form factor between heat exchanger and body, "m", for surface facing sun, nondimensional
F _{ah}	FAH	Environmental convective parameter, nondimensional
Fax	FAX	Radiative form factor between the heat exchanger surface facing the sun and a second surface near the heat exchanger, nondimensional
F _b	FB	Radiative form factor between heat exchanger and body "m" for surface away from sun, nondimensional
F _{bx}	FBX	Radiative form factor between the heat exchanger surface away from sun and a second surface near the exchanger, non-dimensional
Fe	FE	Variable used in Newton's iteration procedure
Í	FF	Fluid friction factor, nondimensional
	FFL	Friction factor for laminar flow, non-dimensional
	FFT	Friction factor for turbulent flow, non-dimensional

Equations	Computer Program	<u>Definition</u>
F _h	FH	Extended surface convective parameter, nondimensional
$\mathbf{L_h}$	FINLH	Extended surface length of section, ft
$^{\delta}{}_{\mathbf{h}}$	FINTH	Thickness of extended surface at root edge, ft
, m	FM	Constant, see Eq. (1-22)
Ns	FMESH	Number of sections in which the duct length is divided, nondimensional
k	FNK	Thermal conductivity of fin material, Btu/hr ft R $$
	FO(I)	Subscripted integration increment
Fw	FWH, FW(K-1)	Variable used in linear convergence process
G _{d1} ,3	GD1,GD3	Constants for duct
G ₂ (L)	G2 (L)	Subscripted constants
G ₃ (L)	G3 (L)	Subscripted constants
h	Н	Convective heat transfer coefficient from duct fluid to wall, Btu/hr sq ft R
h _a	НА	Convective heat transfer coefficient on the side facing the sun (if applicable) Btu/hr sq ft R
h _a (L)	HA(L)	Convective heat transfer coefficient to the environment for side "a" of fin (L), Btu/hr sq ft R $$
h at	HAT	Sum of convective terms, $(h_a T_{aa} + h_b T_{ab})$,
		Btu/hr sq ft
h _. b.	НВ	Convective heat transfer coefficient on the side away from the sun (if applicable), Btu/hr sq ft R

Equations	Computer Program	<u>Definition</u>
h _b (L)	HB(L)	Convective heat transfer coefficient to the environment from side"b" of fin (L), Btu/hr sq ft R
h _d (I)	HD(I)	Convective heat transfer coefficient to environment from duct section (I), Btu/hr sq ft R $$
L	HL	Extended surface length, ft
h _t .	HT	Sum of convective heat transfer coefficients, $(h_a + h_b)$, Btu/hr sq ft R
	ISO	Switch to signal a zero condition has been encountered
	ISW	Switch to signal a wilt condition has been encountered
	ITER	The number of attempts for a starting value of $dZ/d\omega$
	ITLT	Maximum number of iterations allowed to revise initial $dZ/d\omega$
ω	OME GA	Ratio, $L/L_{ m h}$ where L represents distance
		that the heat has traveled along the fin and $L_{\rm h}$ represents the total length, non-dimensional
	P	
		Pressure, 1b/sq ft
p .	PERIM	Duct internal perimeter, ft
Npr	PRN	Prandtl number computed by heat transfer coefficient subroutine AICH, nondimensional
q	Q	Heat exchanged with environment, Btu/hr per tube
$q_{\mathbf{s}}$	QS	Heat transfer to the environment from a unit of duct length, Btu/hr
	QSUM	System heat exchanged with environment, Btu/hr

Equations	Computer Program	<u>Definition</u>
Nre	RE	Reynolds number, nondimensional
	REAV	Average Reynolds number, nondimensional
ρ	RHO	Fluid density, 1b/cu ft
ρ' av	RHOAV	Average fluid density, 1b/cu ft
ρ _f	RHOFM	Density of fin material, 1b/cu ft
$^{ ho}{}_{ m m}$	RHOM	Surface reflectivity of body "m", non-dimensional
$^{ ho}$ d	RHOTM	Density of duct material, 1b/cu ft
$ ho_{\mathbf{x}}$	RHOX	Reflectivity of second surface, x , nondimensional
Sc	SC	Solar heat, Btu/hr sq ft
s _c (I)	SC(I)	Peripheral duct length for convective heat transfer from section (I), ft
S _r (I)	SR(I)	Effective peripheral duct length for radiative heat transfer from section (I), ft
T		Temperature at any point on an extended surface, $\ensuremath{\mathtt{R}}$
Taa	TAA	Ambient fluid temperature on side "a", R $$
T _{aa} (L)	TAA(L)	Ambient environmental temperature for side "a" of fin (L), R
T _{ab}	TAB	Ambient fluid temperature on side "b", R
T _{ab} (L)	TAB(L)	Ambient environmental temperature for side "b" of fin (L) , R
T _a (I)	TA(I)	Ambient environmental temperature for duct section (I), ${\bf R}$

Equations	Computer Program	<u>Definition</u>
T _b	ТВ	Bulk (mixed) fluid temperature for AICH subroutine, R
T _e	TE	Effective environmental temperature, see Eq. (1-5) to (1-7), R
Ť _f	TF	Temperature of fluid in duct, R
T _{fend}	TFEND	Fluid exit temperature, T
T _{f1}	TF1	Fluid inlet temperature,R
θ _m	THETAM	Angle between sun's rays and normal to body "m" surface, degrees
$\theta_{\mathbf{p}}$	THETAP	Angle between sun's rays and normal to fin surface, degrees
$\theta_{\mathbf{x}}$	THETAX	Angle between sun's rays and normal to second surface, degrees
$\mathbf{T}_{\mathbf{m}}^{\mathbf{m}}$	TM	Surface temperature of body "m", R
Ts	TS	Duct wall temperature for AICH sub-routine, R
T*	TSTAR	Temperature used for calculating N $_{\mbox{re}}$ and N $_{\mbox{pr}}$ in AICH subroutine, R
$\mathbf{T}_{\mathbf{W}}$	TW	Duct wall temperature, R
T _{wf} (L)	TWF (L)	Duct temperature at root of fin (L) for conditions approximating the exit of duct, and used to calculate, $L_{\rm ef}(L)$, R
T _{ws} (L)	TWS (L)	Duct temperature at root of fin (L) for conditions approximating the entrance of duct, and used to calculate $L_{es}(L)$, R
T _x	TX	Surface temperature of body "x", R
	T(2)	Existing value of w , nondimensional
dω	T(3)	Increment of $\boldsymbol{\omega}$ used for calculations, nondimensional
Z	T(4)	Value of $T/T_{\overline{W}}$, nondimensional

Equations	Computer Program	<u>Definition</u>
dZ/dω	T(5)	dZ/dw, nondimensional
V	v	Fluid velocity, ft/sec
Vav	VAV	Arithmetic mean of inlet and outlet velocity, ft/sec
μ	VISC	Viscosity of fluid, 1b/hr ft
	WALTH	Duct wall thickness, ft
	WD	Weight of a tube, 1b
ŵ	WDOT	Total fluid weight flow, 1b/hr
w _d	WDOTD	Fluid weight flow in a duct, 1b/hr
	WF	Weight of extended surfaces attached to a tube, 1b
	WILT	Value of $(dZ/dw)_1$ used for the previous iteration, nondimensional
	WL	Weight of the liquid trapped in a section of duct, 1b
Wt	WT	Total weight of heat exchanger including fluid, 1b
У	Y	Heat transfer rate at fin root tempera- ture, Btu/hr sq ft
Z	Z	Temperature ratio $T/T_{_{\!\!\!\!\!W}}$ for integration routine, nondimensional
ζ _p	ZETAP	Profile number for rectangular plan extended surface, nondimensional
	SUE	BSCRIPTS
a		Surface facing the sun (if applicable)
av		Arithmetic average
b		Surface in shade (if applicable)

Equations	Computer Program	Definition
(I)		Duct section "I"
(L)		Fin "L"
į		Denotes entrance to duct section (if applicable)
2		Denotes exit from duct section (if applicable)

PROGRAM 4-1 DESCRIPTION

This program is adapted to systems having the geometry shown in Fig. 1, and it is described below in detail. Much of the work presented is common to the two programs and the overlapping portions will not be repeated.

The heat transfer from an element of fin surface depicted in Fig. 2 in a radiative and convective environment can be written as

$$dq = [C_1 T^4 - C_2 + h_a (T - T_{aa}) + h_b (T - T_{ab})] dA_p.$$
 (1.1)

This equation is used to calculate the approximate effective environmental temperature. It is applicable to an element of fin or duct surface, but the two surfaces may have different temperatures. Since the fin is assumed to be the controlling heat exchange member, the environmental temperature for this surface is taken as the one for the system. Calculation of the true system environmental temperature did not seem worth the extra effort to obtain it. The fin environmental temperature is obtained by assuming in Eq.(1.1) that dq = 0 and $T = T_e$. Therefore,

$$F_{e} = C_{1}T_{e}^{4} + h_{t}T_{e} - (C_{2} + h_{at}) = 0$$
 (1.2)

where

$$h_{t} = h_{a} + h_{b} \tag{1.3}$$

and

$$h_{at} = h_a T_{aa} + h_b T_{ab} {1.4}$$

If the convective heat transfer coefficients $h_t = h_{at} = 0$,

$$T_{e} = \left(\frac{C_{2}}{C_{1}}\right)^{\frac{1}{4}}.$$

$$(1.5)$$

If the radiative heat transfer is zero $C_1 = C_2 = 0$,

$$T_{e} = \frac{h_{at}}{h_{t}} \quad . \tag{1.6}$$

If both modes of heat transfer are present, Newton's method is used for obtaining \mathbf{T}_{ρ} . For these calculations

$$T_{e} = T_{e}' - F_{e} / \frac{dF_{e}}{dT_{e}}$$
 (1.7)

where

$$\frac{dF_{e}}{dT_{e}} = 4C_{1}T_{e}^{3} + h_{t} . {(1.8)}$$

For the first approximation T_e ' is taken equal to the average value calculated from Eqs. (1.5) and (1.6).

The constants \mathbf{C}_1 and \mathbf{C}_2 for the environment of Fig. 1 are

$$C_1 = (\varepsilon_a + \varepsilon_b)\sigma = (\varepsilon_a + \varepsilon_b)0.1713 \times 10^{-8}$$
[Ref. 1, Eq. 2]

and

as

$$C_{2} = S_{c}(\alpha_{a} \cos \theta_{p} + F_{a}\alpha_{a}\rho_{m} \cos \theta_{m} + F_{ax}\alpha_{a}\rho_{x} \cos \theta_{x} + F_{b}\alpha_{b}\rho_{m} \cos \theta_{m}$$

$$+ F_{bx}\alpha_{b}\rho_{x} \cos \theta_{x}) + 0.1713x10^{-8} \Big[(F_{a}\varepsilon_{a} + F_{b}\varepsilon_{b})\varepsilon_{m}T_{m}^{4} + (F_{ax}\varepsilon_{x} + F_{b}\varepsilon_{b})\varepsilon_{x}T_{x}^{4} \Big] + 0.01(\varepsilon_{a} + \varepsilon_{b}). \tag{1.10}$$

$$[Ref. 1, Eq. 3]$$

The heat transfer from an element of fin shown in Fig. 1 can be written

$$d_{qf} = \frac{-k \delta_h^T}{L_h} \left(\frac{dZ}{d\omega}\right) dL = yL_h^{\eta} dL = yL_e dL \qquad (1.11)$$

where

$$y = C_1 T_W^4 - C_2 + T_W h_t - h_{at}$$
 (1.12)

$$\omega = \frac{L}{L_h} \tag{1.13}$$

and

$$Z = \frac{T}{T_{w}} . \qquad (1.14)$$

Thus y is the heat exchanged per hour per unit area at the wall temperature.

The heat transfer from an element of duct can be obtained by adding the amounts resulting from both radiation and convection. However, in this program each mode of heat transfer is calculated differently. As explained in Ref. 2, the heat transferred by radiation from a fin and tube system can be readily evaluated with excellent accuracy using the projected area of the tube. In this program the heat transferred by convection is assumed to take place from the exposed area of the tube. With these areas the heat transfer is

$$dq_d = D_O(C_1 T_W^4 - C_2) + L_C(h_t T_W + h_{at}) dL$$
 (1.15)

where

$$L_{c} = \frac{\pi D_{o}}{2} - \delta_{h} . \qquad (1.16)$$

The equivalent length for the fin is equal to the product of the fin length, $\mathbf{L}_{h}\text{, and the area effectiveness, or}$

$$L_{e} = \eta_{a}L_{h} . \tag{1.17}$$

This equation can also be expressed in terms of the dimensionless temperature gradient, $(dZ/d\omega)_1$, at the fin root, and

$$L_{e} = \frac{-L_{h} \left(\frac{dZ}{d\omega}\right)_{1}}{\zeta_{p}(1-C_{3}) + F_{h} - F_{af}}$$
(1.18)

[Ref. 1, Eq. 31] (modified slightly)

Approximate values for the wall temperature, T_{ws} , and $(dZ/dw)_1$ at the duct entrance are obtained by using the method of Ref. 2. However, the approximate equations (14) through (17) of Ref. 1 are used for calculating the fin performance. The actual value of $(dZ/dw)_1$ is then obtained at the approximate wall temperature by the numerical integration procedures described in Ref. 1, Eqs. (4) through (23).

It is also necessary to establish the numerical value for the equivalent fin length at the end of the duct and, for certain conditions, at an intermediate point, depending upon problem conditions. Fig. 3 is presented to depict the sequence of events and the procedure. Steps (1) and (2) have been explained above. Step (3) is quite obvious. The fluid temperature calculated for step (4) for both cooling and heating is

$$T_{\text{fend}} = T_{f1} - \mathcal{E}(T_{f1} - T_{e}).$$
 (1.19)

The exit (end) wall temperature is established by assuming $(T_{f1}-T_{ws})$ remains constant. In the event that the predicted T_{wf} curve crossed the T_{e} line, a more appropriate wall temperature is arbitrarily taken wherein

$$T_{\rm wf} = T_{\rm fend} - 0.8(T_{\rm e} - T_{\rm fend}).$$
 (1.20)

This wall temperature is used in recalculating the fluid temperature at the exit conditions.

The end wall temperature is used to calculate the equivalent length (L_{ef}) for the fins at the end. The integration procedure is almost identical to the one used at the duct entrance. The magnitude of the change in L_{es} from the entrance to L_{ef} at the end is then calculated. If less than a 10% change has occurred a linear equation is derived to pass through the points determined by the two temperatures and the two equivalent lengths. For this case

$$L_{\rho} = mT_{W} + b \tag{1.21}$$

where

$$m = \frac{L_{ef} - L_{es}}{T_{wf} - T_{ws}}$$
 (1.22)

and

$$b = L_{es} - mT_{ws} . (1.23)$$

If more than a ten per cent change takes place, the equivalent length \mathbf{L}_{em} at a temperature \mathbf{T}_{wm} midway between \mathbf{T}_{ws} and \mathbf{T}_{wf} is calculated. A polynomial curve fit is then used wherein

$$L_{e} = T_{w}(T_{w}A_{a} + B_{b}) + C_{c}$$
 (1.24)

and where A_a , B_b , and C_c are computed from the three points: start, midpoint, and finish. Since the machine calculates the coefficients for only one case (m and b will be zero if the polynomial fit is used and $A_a = B_b = C_c = 0$ if a linear fit is used), the equation for L_c can be written as

$$L_e = T_w(T_w A_a + B_b) + C_c + mT_w + b$$
 (1.25)

The convective heat transfer coefficient between the duct fluid and the duct wall is calculated by the "AICH" subroutine. Two methods are used depending upon the value of Reynolds number. This number is

$$N_{re} = \frac{D_i V \rho}{\mu} = \frac{D_i \dot{w}_d}{A_d \mu}$$
 (1.26)

If $\rm N_{re}$ < 2000, the flow is considered laminar. If $\rm N_{re}$ > 2000, the flow is considered turbulent. In the laminar region the coefficient is calculated from Nusselt number, which is part of the input data. A table of values for circular and other shaped ducts given in Ref. 3, p 103. From the Nusselt number the fluid convective heat transfer coefficient is calculated or

$$h = \frac{k N_{nu}}{D_{i}}$$
[Ref. 4, Eq. 7-30]

In the turbulent region a set of equations is used, wherein

$$h = \frac{0.0384 \dot{w}_{d}^{C} c_{p}^{(N_{re})^{-1/4}}}{A_{d} [1 + 1.5(N_{pr})^{-1/6}(N_{re})^{-1/8}(N_{pr} - 1)]}$$
(1.28)

[Ref. 4, Eq. 8.14]

where Prandt1 number,

$$N_{pr} = \frac{C_p \mu}{k} \qquad (1.29)$$

Both Prandtl and Reynolds numbers are evaluated at the reference temperature

$$T* = T_b - \frac{(.01 N_{pr} + 40)(T_b - T_s)}{(N_{pr} + 72)}$$
[Ref. 4 Eq. (9.16)]

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where Prandtl number,

$$N_{pr} = \frac{C_p \mu}{k} . \qquad (1.29)$$

Both Prandtl and Reynolds numbers are evaluated at the reference temperature

$$T* = T_b - \frac{(.01 N_{pr} + 40)(T_b - T_s)}{(N_{pr} + 72)}$$
 (1.30)
[Ref. 4 Eq. (9.16)]

The temperature relationship between the fluid and the wall is established by equating the internal and external heat exchange. From the fluid to the wall,

$$dq = hp(T_f - T_w)dL_w . (1.31)$$

From the external surface to the environment,

$$dq = q_s dL_w$$
 (1.32)

where

$$q_{s} = 2y[T_{w}(T_{w}A_{a} + B_{b}) + C_{c} + mT_{w} + B] + D_{o}(C_{1}T_{w}^{4} - C_{2}) + L_{c}(h_{t}T_{w} - h_{at}).$$
(1.33)

When Eqs. (1.31) and (1.32) are combined:

$$F_{w} = q_{s} - hp(T_{f} - T_{w})$$
 (1.34)

where $\mathbf{F}_{\mathbf{w}}$ is a term which approaches zero in the convergence processes.

Eq. (1.34) is employed in several ways depending upon the known conditions. At the duct entrance the fluid temperature is known. The wall temperature is calculated in a linear interpolation loop followed by Aitken's method as described in Ref. 5, pp 136 to 153. The input fluid temperature and the environmental temperature, T_e , set the initial values for the temperature points in the interpolation loop. The wall temperature lies between these two extremes. One or the other temperature points is held during the interpolation process depending upon whether the duct fluid is being heated or cooled. Aitken's method speeds up the otherwise slow convergence

when the true wall temperature is approached. At other stations along the duct the wall temperatures are known and the associated fluid temperatures are iteratively calculated using variable fluid properties with Eq. (1.34).

The duct length required to cause the change in the wall temperature, and the associated change in the fluid temperature is calculated from basic heat transfer equations. The heat transferred from the duct fluid in passing through an element is

$$dq = -\dot{w}_{d} C_{p} dT_{f}$$
 (1.35)

Combining Eqs. (1.31) and (1.35)

$$dL_{w} = \frac{-\dot{w}_{d} C_{p} dT_{f}}{hp(T_{f} - T_{w})}.$$
 (1.36)

this equation is modified to apply to a finite length of duct. For the heat transfer coefficient an arithmetic average is used and

$$h_{av} = \frac{h_1 + h_2}{2} \tag{1.37}$$

For the temperature difference between the fluid and the wall an arithmetic average is used if the change in $(T_{f^1} - T_{w1})$ and $(T_{f^2} - T_{w2})$ is less than five degrees in a section, or

$$\Delta T_{\rm m} = (T_{\rm f} - T_{\rm w})_{\rm av} = \frac{(T_{\rm f1} - T_{\rm w1}) + (T_{\rm f2} - T_{\rm w2})}{2}$$
 (1.38)

If more than five degrees of change are calculated, a log mean temperature difference is used, or

$$\Delta T_{m} = \frac{(T_{f1} - T_{w1}) - (T_{f2} - T_{w2})}{\log_{e} \left[\frac{(T_{f1} - T_{w1})}{(T_{f2} - T_{w2})}\right]}$$
(1.39)

For a finite section length the fluid temperature change is

$$dT_{f} = T_{f^{2}} - T_{f^{1}}$$
 (1.40)

with these modifications Eq. (136) becomes

$$L_{w} = \frac{\dot{w}_{d} C_{p}(T_{f^{1}} - T_{f^{2}})}{h_{av} p \Delta T_{m}} = \frac{q}{h_{av} p \Delta T_{m}}$$
(1.41)

The weight of liquid trapped in a tube is the sum of that trapped in each section or

$$W_{L} = \sum \rho_{av} A_{d} L_{w}$$
 (1.42)

The duct weight is

$$W_{d} = \rho_{\underline{d}, \underline{Ws}} \pi \left(D_{0}^{2} - D_{i}^{2} \right)$$
 (1.43)

The weight of a fin is

$$W_{f} = \frac{\rho_{f} L_{ws} L_{h} \delta_{h}}{2} (1 + \delta_{r}) \qquad (1.44)$$

and the total weight is

$$W_t = (W_L + W_d + 2W_f)N$$
 (1.45)

The plan area of the system is,

$$A_{p} = (D_{o} + 2L_{h})NL_{ws}$$
 (1.46)

Program 4-2 Description

This program is set up to handle a variety of duct and fin configurations as illustrated by Fig. 4. In order to make it flexible the number of
extended surfaces attached to the duct and the divisions of the duct circumference are specified by the input data. The heat transfer to the extended
surface is calculated for each surface from its equivalent lengths. The
heat transfer from the duct is obtained by adding the radiative and convective heat transfer from each of the sections. The temperature is assumed
constant around the periphery for all sections.

When the heat transfer to the environment from a given extended surface is independent of the other extended surfaces, the programs in Ref. 1 can be used to calculate the equivalent length for the surface. Unfortunately, when the extended surfaces are oriented in such a way that they can "see" each other, the heat transfer by radiation to the environment is restricted and no known programs are available for calculating the equivalent length. At present the user will have to approximate the reduction in heat transfer and adjust the values of $L_{\rm e}$ accordingly. The approximations will be quite accurate if the interfering surfaces are insulated, or if the ambient fluid is opaque to radiation.

The cross sectional flow area for the duct can be calculated if the duct is circular. If not, the area and duct perimeter must be included in the input data. The effective internal diameter for a non-circular duct is

$$D_{i} = \frac{4A_{d}}{p} . \tag{2.1}$$

For circular ducts

$$A_{d} = \frac{\pi D_{i}^{2}}{4}. \tag{2.2}$$

and

$$p = \pi D_{i} . (2.3)$$

To account for the two modes of heat transfer, the calculations for a section of duct circumference are divided into two parts, convection and radiation. The division is necessary because of the use of projected areas (if applicable) for calculating radiative heat transfer. Also it is assumed that the duct itself might be of a complicated configuration requiring several sections to represent the heat transfer. For any section, the heat transfer can be written as

$$dq(I) = \left\{ S_r(I) \left[C_{1d}(I) \ T_w^4 - C_{2d}(I) \right] + S_c(I) \ h_d(I) \left[T_w - T_a(I) \right] \right\} dL. \quad (2.4)$$

The effective section lengths $S_r(I)$ and $S_c(I)$ are thus chosen independently. In some cases, for example, a duct without fins, equal values for $S_r(I)$ and $S_c(I)$ should be specified. The heat transfer from an element of duct circumference is

$$dq_{d} = (G_{d1} T_{w}^{4} + G_{d2} T_{w} - G_{d3})dL$$
 (2.5)

where

$$G_{d1} = \sum_{I=1}^{n} S_{r}(I) C_{1d}(I)$$
 (2.6)

$$G_{da} = \sum_{T=1}^{n} S_c(I) h_d(I)$$
 (2.7)

and

$$G_{ds} = \sum_{I=1}^{n} \left[S_r(I) C_{2d}(I) + S_c(I) h_d(I) T_a(I) \right].$$
 (2.8)

For an extended surface the heat transfer is

$$dq(L) = \left\{ C_{1}(L) T_{w}^{4} - C_{2}(L) + T_{w} \left[h_{a}(L) + h_{b}(L) \right] - \left[h_{a}(L) T_{aa}(L) + h_{b}(L) T_{aa}(L) \right] \right\} L_{e}(L) dL.$$

$$+ h_{b}(L) T_{aa}(L) \right\} L_{e}(L) dL.$$
(2.9)

Then, for

$$G_2(L) = h_a(L) + h_b(L)$$
 (2.10)

and

$$G_3(L) = h_a(L) T_{aa}(L) + h_b(L) T_{ab}(L) + C_2(L),$$
 (2.11)

$$dq(L) = \left[C_1(L) T_W^4 + G_2(L) T_W - G_3(L)\right] L_e(L) dL.$$
 (2.12)

Data for fin No. 1 and Eq. (2.12) are used with Newton's method for establishing the effective environmental temperature. Setting, dq=0 and $T_e = T_w$

$$F_e = C_1(1) T_e^4 + G_2(1) T_e - G_3(1) = 0$$
 (2.13)

$$dF_{e}/dT_{e} = 4 C_{1}(1)T_{e}^{3} + G_{2}(1)$$
 (2.14)

and

$$T_{e} = T_{e}' - F_{e} / \frac{dF_{e}}{dT_{e}}$$
 (2.15)

The outlet fluid temperatures $T_{\mbox{f2}}$ is used as the first approximation for $T_{\mbox{e}}$ '. The value of $T_{\mbox{e}}$ is accepted when

$$F_{e} \le .001$$
 . (2.16)

Should the system have no fins, the data for duct No. 1 and Eq. (2.4) is substituted for Eq. (2.12) above.

The value of $L_{\rm e}$ at any point along the duct is evaluated from the wall temperature at that point. Approximate wall temperatures $T_{\rm ws}$ and $T_{\rm wf}$ at the duct entrance and exit, respectively, are used in establishing the values for $L_{\rm es}$, and $L_{\rm ef}$. A linear equation is derived which passes through the points established by the two lengths and the two temperatures. The slope of the line,

$$m(L) = \frac{L_{ef}(L) - L_{es}(L)}{T_{wf}(L) - T_{ws}(L)} . \qquad (2.17)$$

The intercept

$$b(L) = L_{es}(L) - m(L)T_{ws}(L)$$
 (2.18)

The equation for $L_e(L)$ is

$$L_{\rho}(L) = m(L)T_{W} + b(L)$$
 (2.19)

The other extended surfaces are handled as illustrated for surface (L) above.

The relationship between the fluid and wall temperatures is obtained from the system heat transfer equations. The heat from an element of duct

length can be obtained by adding the heat from the extended surfaces and the duct or

$$dq = q_s dL. (2.20)$$

Where

$$q_s = K_0 + K_1 T_w + K_2 T_w^2 + K_4 T_w^4 + K_5 T_w^5.$$
 (2.21)

$$K_0 = -\left(G_{d3} + \sum_{L=1}^{n'} G_3(L) b(L)\right)$$
 (2.22)

$$K_1 = G_{d2} + \sum_{L=1}^{n'} \left[G_2(L) \ b(L) - G_3(L) \right] m(L)$$
 (2.23)

$$K_2 = \sum_{L=1}^{n'} G_2(L) m(L)$$
 (2.24)

$$K_4 = G_{d1} + \sum_{L=1}^{n'} \left[C_1(L) b(L) \right]$$
 (2.25)

$$K_5 = \sum_{L=1}^{n'} C_1(L) m(L)$$
 (2.26)

and

n'= number of fins attached to a duct.

To calculate the wall temperature from a given fluid temperature Eq. (1.35) is combined with Eq. (2.20) and

$$F_{w} = q_{s} - hp(T_{f} - T_{w})$$
 (2.27)

where $\mathbf{F}_{\mathbf{W}} \xrightarrow{\mathbf{D}} \mathbf{0}$ in the iteration processes.

In this program, the fluid temperatures are specified at inlet and outlet of the duct. The corresponding wall temperatures are calculated by subroutine "TWALL" which uses a linear interpolation loop followed by Aitken's method. This procedure is similar to the method used with Eq. (1.35) at the duct inlet in Program 4.1.

The wall temperature change in a section is calculated from the overall change and the number of sections or

$$\Delta T = T_{W1} - T_{W2} = (T_{W1} - T_{wend}) / FMESH$$
 (2.28)

Thus equal temperature drops are taken for each section.

Section lengths and heat transfer quantities are calculated as in Program 4.1. In this case the ducts may be of irregular shape and the actual fin lengths are not used by the program, therefore, the weights of the duct and fins are not calculated.

CONCLUSIONS AND RECOMMENDATIONS

These programs can be used to solve a myriad of heat exchanger problems. While they have been specifically designed for problems where the heat exchange with the environment is by the combination of convection and radiation, they can be used where the transfer is restricted to either one or the other. Problems envolving only convection environments are also solvable by conventional approaches and such a program would be more economical with machine time.

The rigorous mathematical treatment of the combined effects of radiation and convection heat exchange systems has been avoided in the past because of the difficulties in solving the nonlinear differential equations. These difficulties are made acute by the large number of variables which influence the exchanger performance. Radiative exchange problems have been greatly simplified by the use of dimensionless parameters. Comparable studies with the combined effects of radiation and convection are sorely needed. Performance curves or charts would aid in the understanding of problems and in interpreting the results obtained for a given case. The programs presented herein combined with those of Ref. 1 should provide interested parties with the basic tools for making such a study.

Temperature drops in the duct walls and temperature variation effects around the duct periphery have been neglected. These effects could be taken into account in program 4-2 if desired. Wall resistance can be added to film resistance to obtain a total resistance. The overall effect can be approximated by multiplying the fluid thermal conductivity by the ratio of fluid resistance to total resistance. The peripheral temperature distribution

effects can taken into account by adjusting the values used for $S_r(I)$ and $S_c(I)$. However, under normal conditions these effects are small enough to be neglected.

Inter-radiation effects between fins which "see" each other will introduce errors which are difficult to approximate. Very little work has been done in this field.

A number of problems such as those involving condensing or evaporating fluids or with cooling or heating gases can not be satisfactorily solved with these programs. However, the modifications to make them solvable are not extensive and therefore a continuation of work in this field is recommended.

REFERENCES

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- 2. Mackay, D. B., "Digital Programs for Establishing Steady-State Radiator Performance," ASD Technical Report 63-222, October 1963.
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- 4. Eckert, E. R. G., and Drake, R. M., <u>Heat and Mass Transfer</u>, McGraw-Hill Book Company, Inc., New York, New York, 1959.
- 5. Berezin, I. S., and Zhidkov, N. P. (translated by Blunn, D. M., and Booth, A. D.) <u>Computing Methods</u>, Vol. 11. Pergamon Press 1965 (U.S.A. edition by the Addison-Wesley Company, Inc.).

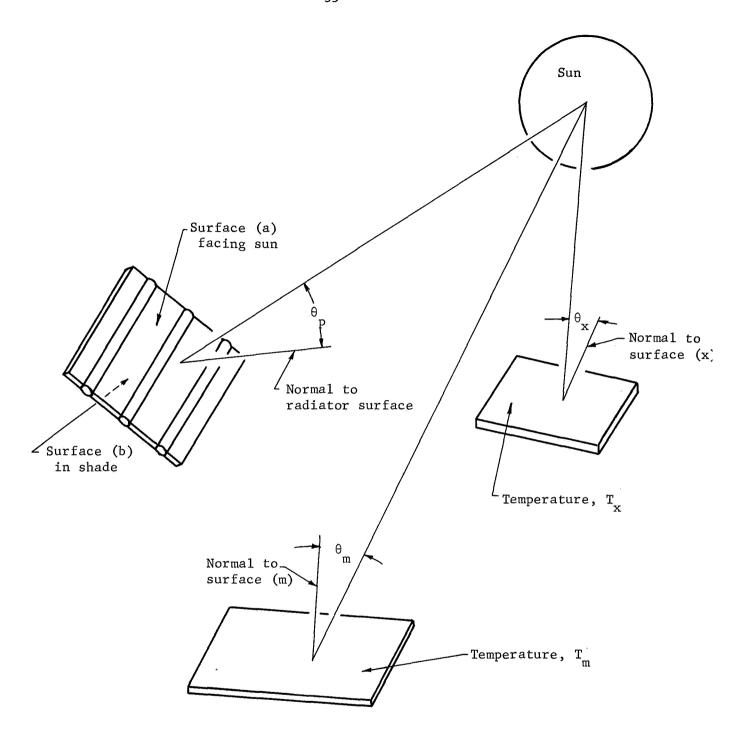
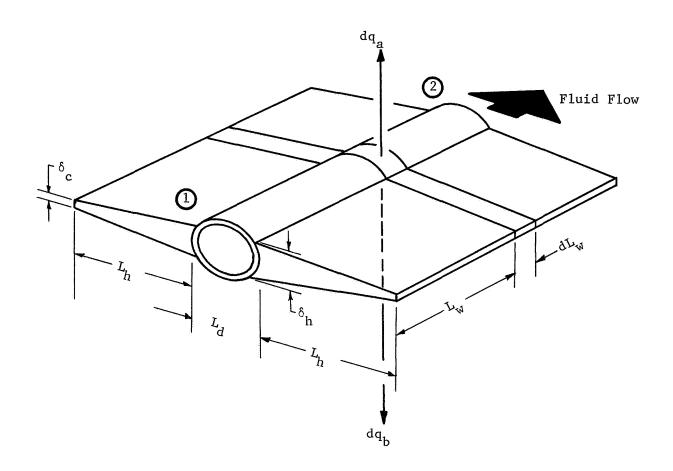


Fig. 1. Program 4-1 Heat Exchanger Radiative Environment



1 Entrance

② Exit

Fig. 2. Program 4-1 Heat Exchanger Configuration

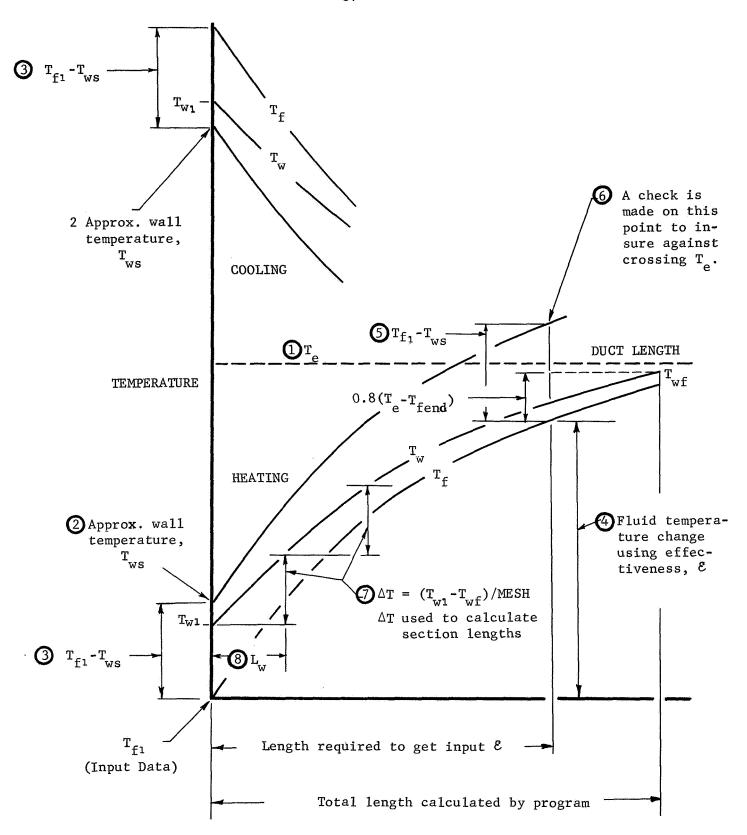


Fig. 3. Program 4-1 Calculation Sequence

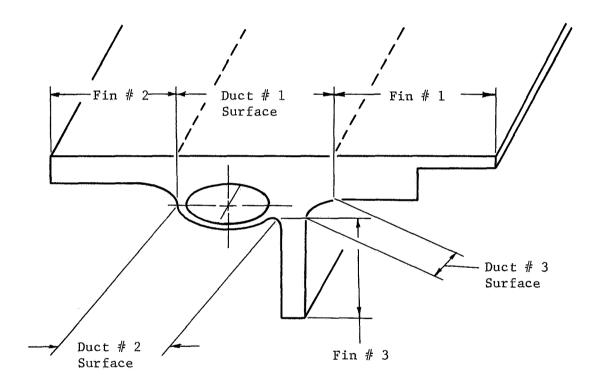


Fig. 4. Program 4-2 Representative Configuration

APPENDIX A

PROGRAM INFORMATION

Included in this Appendix are flow diagram, deck setup, compiled listing of the main program, and subroutines for Programs 4.1 (Figs. A-1 through A-6) and 4.2 (Figs. A-7 through A-12).

The following subroutines are common to both programs and are illustrated only once.

Subroutine ENTERP (Fig. A-13)

Subroutine DECRD (Fig. A-14)

Subroutine "DECRD" gives instructions for entering input data.

However, the actual data numbers are given along with the problem input data in Appendix B.

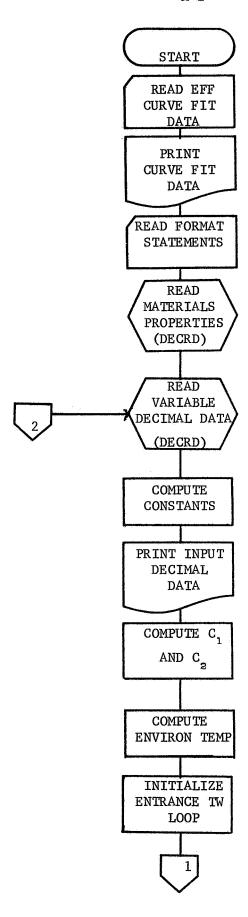
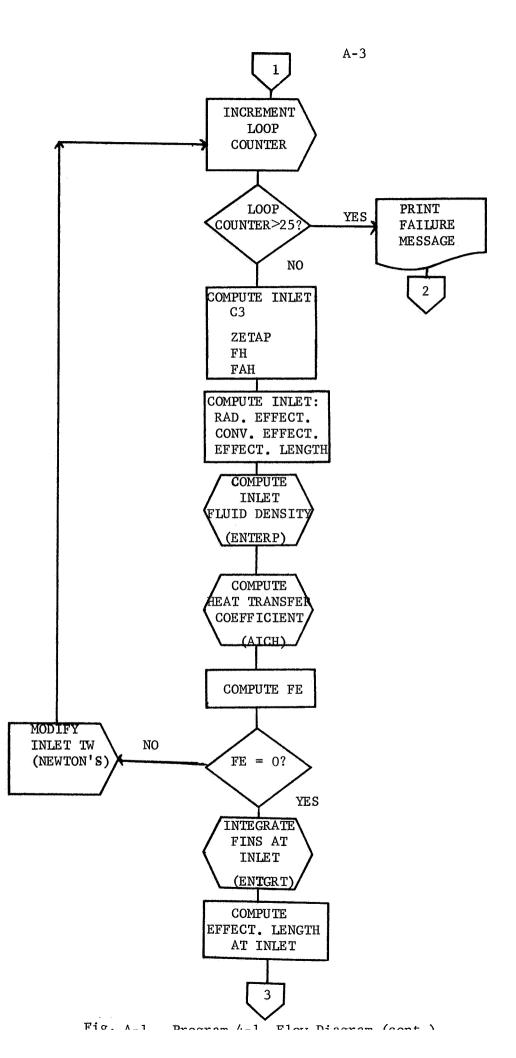


Fig. A-1 Program 4-1 Flow Diagram



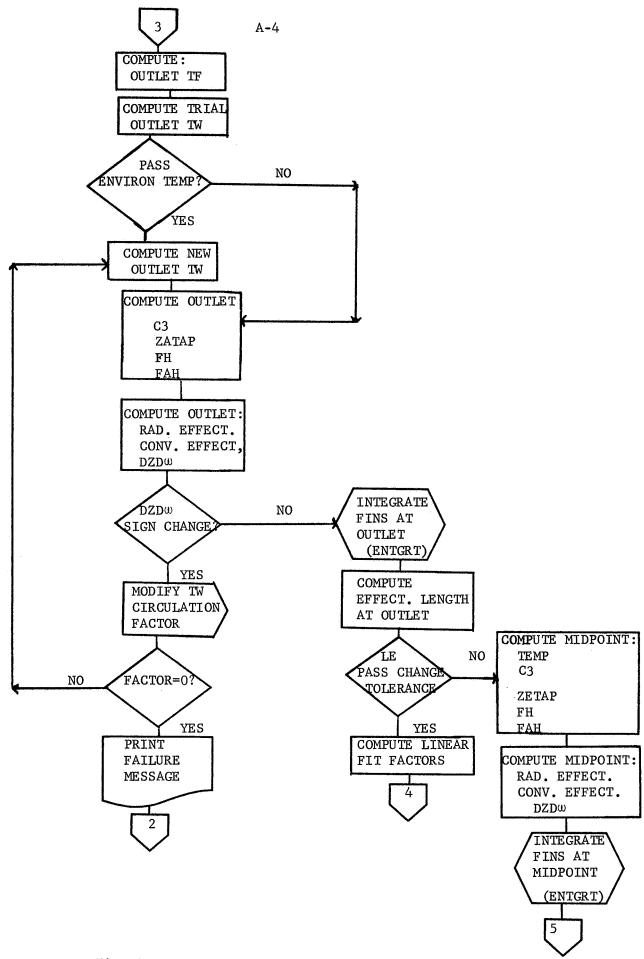
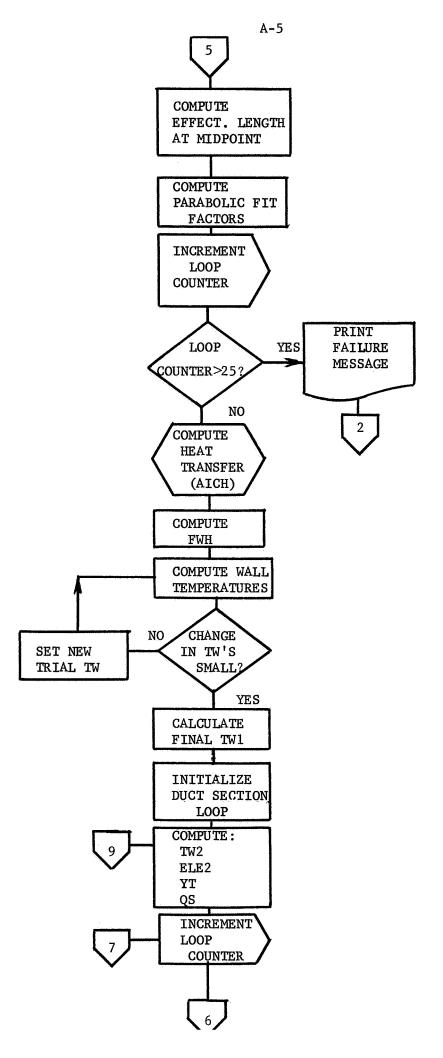
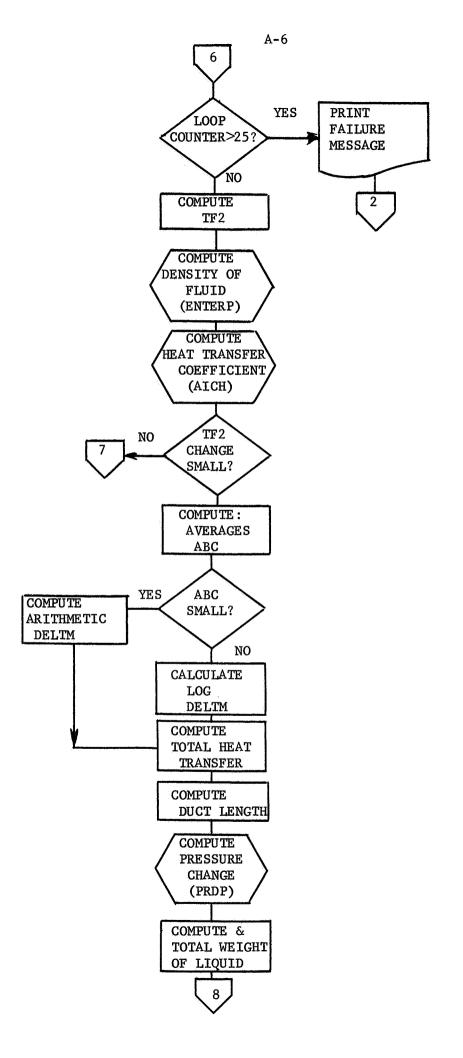


Fig. A-1 Program 4-1 Flow Diagram (cont.)





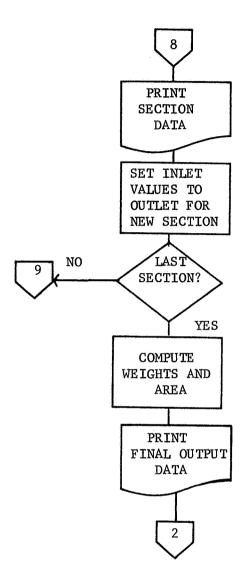


Fig. A-1 Program 4-1 Flow Diagram (cont.)

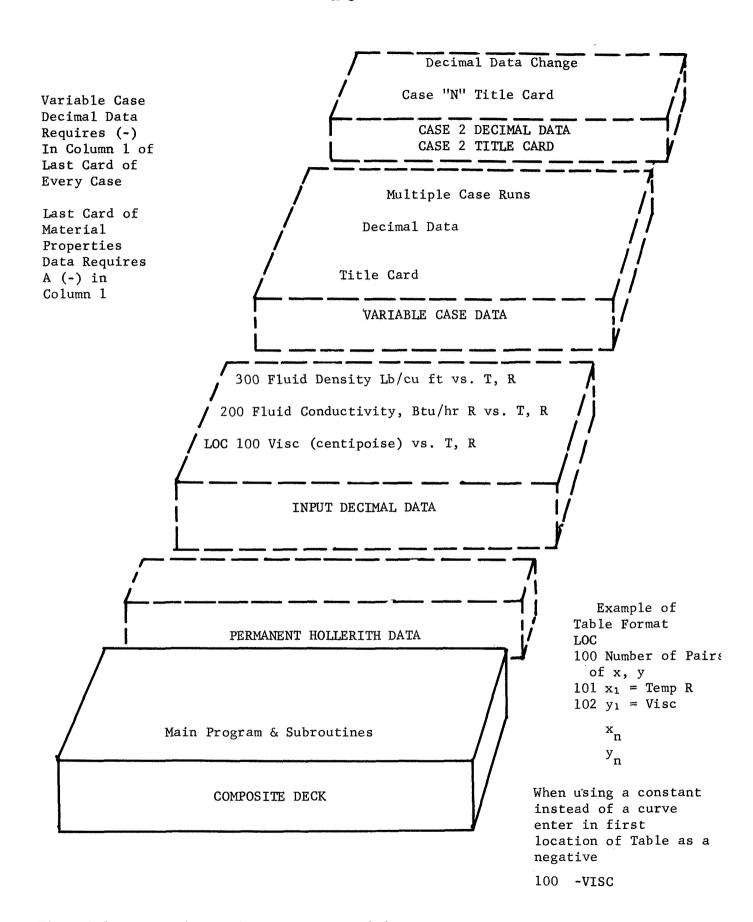


Fig. A-2 Composite Deck Setup Program 4-1

```
C
       PROGRAM NO. 4-1
C
      DIMENSION A(3), B(3), C(3), TW(6), FG(6), Y2(6), TITLE(16)
      DIMENSION F1(216),F2(12),F3(24),F4(96),F5(144),F6(12),F7(12),
     VF8(14),F9(12)
      EQUIVALENCE (DA(1), DO), (DA(2), DI), (DA(3), ENT), (DA(4), WDOT),
     V(DA(5), ELH), (DA(6), FINTH), (DA(7), FINTC), (DA(8), RHOFM),
     V(DA(9), RHOTM), (DA(11), FNK), (DA(12), CP),
     V(DA(14),HA), (DA(15),HB), (DA(16),TAA), (DA(17),TAB), (DA(18),ALPHAA),
     V(DA(19), ALPHAB), (DA(20), EPSA), (DA(21), EPSB), (DA(22), EPSX),
     V(DA(23),FA),(DA(24),FAX),(DA(25),FB),(DA(26),FBX),(DA(27),RHOM),
     V(DA(28),RHOX),(DA(29),THETAP),(DA(30),THETAM),(DA(31),THETAX),
     V(DA(32),TM),(DA(33),TX),(DA(34),EPSM),(DA(37),SC),(DA(38),BIGE),
     V(DA(39), FMESH), (DA(40), P), (DA(41), CKH)
      COMMON DA (400), T(5), TB, TS, ACH, RE, V, WDOTD, AD, RHO, REAV, RHOAV, ELW,
     V VAV, DP, FH, FAH, ZETAP, C3, DZ1, DELTAR, RE2, TSTAR
C
       READ EFF CURVE FIT
      READ 1001, (A(I), I=1,3), (B(I), I=1,3), (C(I), I=1,3)
 1001 FORMAT(3F12.0)
      PRINT 1002, A.B.C
 1002 FORMAT(14H1EFF CURVE FIT/1H03E12.5/1H 3E12.5/1H 3E12.5)
       READ PERMANENT DATA (FORMAT STATEMENTS)
      READ 1000,F1,F2,F3,F4,F5,F6,F7,F8,F9
 1000 FORMAT(12A6)
       READ MATERIALS PROPERTIES
      CALL DECRD (DA)
C
      PRINT FLUID PROPERTIES
      K=100
      PRINT 1235
 1235 FORMAT (96H1
                     FLUID PROPERTIES
                                           (-) = CONSTANT,
                                                                TABLE FORMAT
     V = NO PTS, X1, Y1, --XN, YN, X = TEMP (R)
     V 90HLOC 100 = FLUID VISC, CENTIPOISE, 200 = FLUID K, BTU/HR FT R, 3
     V00 = FLUID DENSITY, LB/CU FT
      DO 1900 KKK=1,3
      K8=DA(K)
      K9=K+2*K8
      PRINT 2500, (K1, DA(K1), K1=K, K9)
 2500 FORMAT(3X15,F13.6,I8,F13.6,I8,F13.6,I8,F13.6,I8,F13.6)
       K=K+100
- 1900 CONTINUE
        READ VARIABLE DECIMAL DATA
   80 READ 3001, TITLE
 3001 FORMAT (16A5)
       CALL DECRD (DA)
       PI=3.1415926
       AD=PI*DI**2/4.
       WDOTD=WDOT/ENT
       DELTAR=FINTC/FINTH
       HT=HA+HB
       HAT=HA*TAA+HB*TAB
       ELC=PI*DO/2.-FINTH
       TF1=DA(13)
       AA=0.
       BB=0.
       CC=0.
       FM=0.
```

Fig. A-3 Program 4-1 Listing

```
BP=0.
      C3MID=0.
      ZETAPM=0.
      FHMID=0.
      FAHMID=0.
      ELEMID=0.
      PRINT 3002, TITLE
 3002 FORMAT (1H1,16A5///)
      PRINT F1, (J, DA (J), J=1,41)
      C1=.1713E-8*(EPSA+EPSB)
      C2= SC *(ALPHAA*COS(THETAP*+01745329)+FA*ALPHAA*RHOM*COS(THETAM*
     V.01745329) +FAX*ALPHAA*RHOX*COS(THETAX*.01745329) +FB*ALPHAB*RHOM
     V*COS(THETAM*.01745329)+FBX*ALPHAB*RHOX*COS(THETAX*.01745329))+
     VEPSM*TM**4*.1713E-8*(FA*EPSA+FB*EPSB)+EPSX*TX**4*.1713E-8*(FAX*
     VEPSA+FBX*EPSB)+.01*(EPSA+EPSB)
C
       COMPUTE ENVIRONMENTAL TEMPERATURE
      IF(C1)101,103,101
  101 IF(HA)104,102,104
  102 TE=SQRT(SQRT(C2/C1))
      GO TO 109
  103 TE=HAT/HT
      GO TO 109
  104 LC1=0
      TE=.5*(SQRT(SQRT(c2/C1))+HAT/HT)
  105 LC1=LC1+1
      IF(LC1-25)107,107,106
  106 PRINT F2.TE
      GO TO 80
  107 FE=C1*TE**4-C2+HA*(TE-TAA)+HB*(TE-TAB)
      IF(ABS(FE)-.001)109,109,108
  108 DFEDTE=4.*C1*TE**3+HT
      TE=TE-FE/DFEDTE
      GO TO 105
      COMPUTE APPROXIMATE INLET WALL TEMPERATURE
C
  109 TW1=TF1-.2*(TF1-TE)
      PERIM=PI*DI
      LC2=0
  115 LC2=LC2+1
      IF(LC2-25)121,121,120
  120 PRINT F3, TW1, ZETAP1, C31, FH1, FAH1
      GO TO 80
  121 C31=C2/(C1*TW1**4)
      ZETAP1=C1*TW1**3*ELH**2/(FNK*FINTH)
      FH1=(ELH**2*HT)/(FNK*FINTH)
      FAH1=(ELH**2*HAT)/(FNK*FINTH*TW1)
      IF (ZETAP1-100.) 126, 125, 125
  125 NA=3
      GO TO 127
  126 IF(ZETAP1)128,127,128
  128 NA=2.+ALOG10(ZETAP1)
      IF(NA.LT.1) NA=1
  127 EFR1=(1.-C31)*(ZETAP1*(ZETAP1*A(NA)+B(NA))+C(NA))
      EFC1=TANH(FH1**.5)/FH1**.5
      DZDW1=-ZETAP1*EFR1-(FH1-FAH1)*EFC1
      FH=FH1
      FAH=FAH1
      ZETAP=ZETAP1
      C3=C31
      ELE1=(-ELH*DZDW1)/(ZETAP1*(1.-C31)+FH-FAH)
```

Fig. A-3 Program 4-1 Listing (cont.)

```
TB=TF1
      TS=Tw1
     RHO=ENTERP(TF1,DA(300))
     RH01=RH0
     CALL AICH
      ACH1=ACH
     RE1=RE
      V1=V
      Y=C1*TW1**4-C2+TW1*HT-HAT
      FE=2.*Y*ELE1+D0*(C1*TW1**4-C2)+ELC*(HT*TW1-HAT)-PERIM*ACH1*
     V(TF1-TW1)
      IF(ABS(FE)-.001)150,150,140
  140 DFEDTw=(4.*C1*TW1**3+HT)*2.*ELE1+4.*C1*D0*TW1**3+ELC*HT+ACH1*PERI
      TW1=Tw1-FE/DFEDTW
      GO TO 115
       COMPUTE EFFECTIVE LENGTH
  150 T(5)=DZDW1
      CALL ENTGRT
      DZDW1=DZ1
      ELE1=(-ELH*DZDW1)/(ZETAP1*(1.-C31)+FH-FAH)
C
       COMPUTE OUTLET END CONDITIONS
      TFEND=TF1-BIGE*(TF1-TE)
      TWEND=TFEND-(TF1-TW1)
      FW=.8
      IF(ABS(TF1-TWEND)-ABS(TF1-TE))162,161,161
  161 TWEND=TFEND+FW*(TE-TFEND)
  162 C3END=C2/(C1*TWEND**4)
      ZETAPE=C1*TWEND**3*ELH**2/(FNK*FINTH)
      FHEND=(ELH**2*HT)/(FNK*FINTH)
      FAHEND=(ELH**2*HAT)/(FNK*FINTH*TWEND)
      IF(ZETAPE-100.) 181,180,180
  180 NA=3
      GO TO 183
  181 IF(ZETAPE) 184, 183, 184
  184 NA=2.+ALOG10(ZETAPE)
      IF(NA.LT.1) NA=1
  183 EFREND=(1.-C3END)*(ZETAPE*(ZETAPE*A(NA)+B(NA))+C(NA))
      EFCEND=TANH(FHEND**.5)/FHEND**.5
      DZDWE=-ZETAPE*EFREND-(FHEND-FAHEND)*EFCEND
      IF(((DZDW1+DZDWE)/DZDW1)-1.)190,190,192
  190 FW=FW-.1
      IF(Fw.EQ.0.) GO TO 191
      GO TO 161
  191 PRINT F9
      GO TO 80
  192 T(5)= DZDWE
      ZETAP=ZETAPE
      C3=C3END
      FH=FHEND
      FAH=FAHEND
      CALL ENTGRT
      DZDWE=DZ1
      ELEEND=(-ELH*DZDWE)/(ZETAPE*(1.-C3END)+FHEND-FAHEND)
      IF (ABS((ELEEND-ELE1)/ELE1)-.10) 200,200,201
  200 FM=(ELEEND-ELE1)/(TWEND-TW1)
      BP=ELE1-FM*TW1
      GO TO 325
  201 TWMID=.5*(TWEND+TW1)
      C3MID=C2/(C1*TWMID**4)
```

Fig. A-3 Program Listing (cont.)

```
ZETAPM=C1*TWMID**3*ELH**2/(FNK*FINTH)
          FHMID=(ELH**2*HT)/(FNK*FINTH)
          FAHMID=(ELH**2*HAT)/(FNK*FINTH*TWMID)
          IF(ZETAPM-100.)301,300,300
 300 NA=3
          GO TO 303
 301 IF(ZETAPM)304,303,304
 304 NA=2.+ALOG10(ZETAPM)
          IF(NA.LT.1)
                                       NA=1
 303 EFRMID=(1.-C3MID)*(ZETAPM*(ZETAPM*A(NA)+B(NA))+C(NA))
          EFCMID=TANH(FHMID**.5)/FHMID**.5
          DZDWM=-ZETAPM*EFRMID-(FHMID-FAHMID)*EFCMID
          T(5)=DZDWM
          ZETAP=ZETAPM
          C3=C3MID
          FH=FHMID
          FAH=FAHMID
           CALL ENTGRT
           DZDWM=DZ1
           ELEMID=(-ELH*DZDWM)/(ZETAPM*(1.-C3MID)+FHMID+FAHMID)
           ZZ1=(ELE1-ELEMID)/(TW1-TWMID)
           ZZ2=(ELEMID-ELEEND)/(TWMID-TWEND)
           AA=(ZZ1-ZZ2)/(TW1-TWEND)
           BB=ZZ1-AA*(TW1+TWMID)
           CC=ELE1-AA*TW1**2-BB*TW1
         COMPUTE ENTRANCE WALL TERMPERATURE
  325 IF ((TF1-TE).LT.0.0) GO TO 310
           XH=TE
           TW(1)=TF1
           GO TO 320
  310 XH=TF1
           TW(1)=TE
  320 LC3=0
           Y1=C1*XH**4-C2+XH*HT-HAT
  321 LC3=LC3+1
           IF (LC3-25) 322,322,323
  323 PRINT 6000, TW1, TS
6000 FORMAT (//3X5HTW1 =E15.8/3X6HTS
                                                                                        =E15.8/3X17HTW1 NOT CONVERGED )
           60 TO 80
  322 TS=Tw(1)
           CALL AICH
           H=ACH
           FWH=2.*Y1*(XH*(XH*AA+BB)+CC+FM*XH+BP)+D0*(C1*XH**4-C2)+ELC*(HT*
         V XH-HAT)-(H*PERIM)*(TF1-XH)
          L=0
    20 DO 10 K=2.4
           L=L+1
           Y2(K-1)=C1*TW(K-1)**4-C2+TW(K-1)*HT-HAT
           FG(K-1)=2.*Y2(K-1)*(TW(K-1)*(TW(K-1)*AA+BB)+CC+FM*TW(K-1)+BP)+DO*
         V (C1*TW(K-1)**4-C2) + ELC*(HT*TW(K-1)-HAT)-(H*PERIM)*(TF1-TW(K-1))
    10 TW(K)=(XH*FG(K-1)-TW(K-1)*FWH)/(FG(K-1)-FWH)
           IF (L.LT.20) GO TO 25
           PRINT 50, TW(1), TW(2), TW(3), TW(4), FWH, FG(1), FG(2), FG(3)
    50 FORMAT(//3X7HTW(1) = E15.8/3X7HTW(2) = E15.8/3X7HTW(3) = E15.8/
         V = 3X7HTW(4) = E15.8/3X5HFWH = E15.8/3X7HFG(1) = E15.8/3X7HFG(2) = E15.8/3X7HFG(2
         V E15.8/3X7HFG(3) = E15.8/3X21HTWALL CONVERGE FAILED )
           STOP
    25 IF (ABS(Tw(3)-Tw(4))-.5) 30,30,27
    27 TW(1)=TW(4)
                                          Fig. A-3 Program Listing (cont.)
```

```
GO TO 20
30 TW(1)=TW(2)-(TW(3)-TW(2))**2/(TW(4)+TW(2)-2.*TW(3))
    IF (ABS(TS-TW(1))-.2) 330,330,321
330 ACH1=ACH
    TW1=TW(1)
    DELT=(TW1-TWEND)/FMESH
    ELE1=TW1+(TW1+AA+BB+FM) + CC + BP
    NCOUNT=FMESH
    QSUM=0.
    DPSUM=0.
    ELWSUM=0.
    WLSUM=0.
    DO 500
             J=1.NCOUNT
    ACH2=ACH1
    TW2=TW1-DELT
    ELE2=TW2*(TW2*AA+BB+FM) + CC + BP
    YT=C1*TW2**4-C2+TW2*HT-HAT
    QS=(2.*YT)*ELE2 + DO*(C1*TW2**4-C2) + ELC*(HT*TW2-HAT)
    LC4=0
335 LC4=LC4+1
    IF(LC4-25)337,337,336
336 PRINT F8, TF2, RE2P, RE2
    GO TO 80
337 TF2P=TF2
    RE2P=RE2
    TF2=Tw2+Q5/(ACH2*PERIM)
    TB=TF2
    TS=Tw2
    RHO=ENTERP(TF2,DA(300))
    RH02=RH0
    CALL AICH
    ACH2=ACH
    RE2=RE
    V2=V
    IF(ABS(TF2P-TF2)-.25)340,340,335
340 HAV=.5*(ACH1+ACH2)
    REAV=.5*(RE1+RE2)
    VAV=.5*(V1+V2)
    RHOAV=.5*(RHO1+RHO2)
    ABC=(TF1-TW1)-(TF2-TW2)
    IF (ABS(ABC)-5.0)
                        400,400,401
400 DELTM=(TF1-TW1+TF2-TW2)/2.0
    GO TO 402
401 DELTM=ABC/ALOG((TF1-TW1)/(TF2-TW2))
402 Q=WDOTD*CP*(TF1-TF2)
    ELW=Q/(HAV*PERIM*DELTM)
    ELWSUM=ELWSUM+ELW
    QSUM=QSUM+Q*ENT
    CALL PROP
    DPSUM=DPSUM+DP
    WL=RHOAV*PI*DI**2/4.*ELW
    WLSUM=WLSUM+WL
    PRINT F4,J,TF1,TF2,TW1,TW2,ELE1,ELE2,ACH1,ACH2,HAV,REAV,VAV,ELW,
   V DP.Q.RHOAV.WL
    TF1=TF2
    TW1=TW2
    ACH1=ACH2
    RE1=RF2
    V1=V2
                    Fig. A-3 Program Listing (cont.)
```

```
RH01=RH02
ELE1=ELE2
500 CONTINUE
WD=(PI*RH0TM*ELWSUM*(D0**2-DI**2))/4.
WF=(RH0FM*ELH*ELWSUM*FINTH*(1.+DELTAR))/2.
WT=(WL+WD+2.*WF)*ENT
AP=(D0+2.*ELH)*ELWSUM*ENT
PRINT F5.C31.C3MID.C3END.ZETAP1.ZETAPM.ZETAPE.FH1.FHMID.FHEND.VFAH1.FAHMID.FAHEND.VELE1.ELEMID.ELEEND.WLSUM.WD.WF.WT.TE.ELWSUM.DPSUM.QSUM.AP.C1.C2
GO TO 80
END
```

Note: See following page for permanent Hollerith Listing.

```
.41199999
            .00533150
                        .00002362
 -.87831999 -.09625650
                       -.00406435
                         .23347166
  1.00000000 .6246049
(11H INPUT DATA//19,F15.5,22H OUTSIDE DIAMETER (FT)/19,F15.5,21H INSIDE
DIAMETER (FT)/19:F15.5:13H NO. OF TUBES/19:F15.5:21H WEIGHT FLOW (LBS/HR
19,F15.5,31H FIN THICKNESS AT FAR EDGE (FT)/19,F15.5,36H DENSITY OF FIN
MATERIAL (LBS/CU FT)/I9,F15.5,37H DENSITY OF TUBE MATERIAL (LBS/CU FT)/
19,F15.5,9H NOT USED /19,F15.5,32H THERM COND OF FIN (BTU/FT HR R)/19,F1
5.5.32H SPECIFIC HEAT OF FLD (BTU/LB R)/19.F15.5.
                                                  27H FLUID TEMP AT ENT
RANCE (R)/I9,F15.5,52H HEAT TRANSFER COEFFICIENT SIDE A (HA, BTU/HR SQ F
T)/19,F15.5,52H HEAT TRANSFER COEFFICIENT SIDE B (HB, BTU/HR SQ FT)/19,
F15.5.24H AMBIENT TEMP SIDE A (R)/19.F15.5.24H AMBIENT TEMP SIDE B (R)/
19,F15.5,7H ALPHAA/19,F15.5,7H ALPHAB/19,F15.5,5H EPSA/19,F15.5,5H EPSB/
19,F15.5,5H EPSX/19,F15.5,3H FA/19,F15.5,4H FAX/19,F15.5,3H FB/19,F15.5,
4H FBX/I9,F15.5,5H RHOM/I9,F15.5,5H RHOX/I9,F15.5,13H THETAP (DEG)/I9,
F15.5,13H THETAM (DEG)/19,F15.5,13H THETAX (DEG)/19,F15.5,7H TM (R)/
19,F15.5,7H TX (R)/19,F15.5,5H EPSM/19,F15.5,16H ITERATION LIMIT/19,
F15.5,25H NO. OF INTEGRATION STEPS/19,F15.5,30H SOLAR CONSTANT (BTU/HR S
Q FT)/I9,F15.5,29H HEAT EXCHANGER EFFECTIVENESS/I9,F15.5,19H NO. OF SUBS
ECTIONS/I9,F15.5.21H PRESSURE (LBS/SQ FT)/I9,F15.5.12H NUSSELT NO.)
(/34H0ENVIRON TEMP CONVERG. FAILED. TE=E12.5)
(41H0INITIAL INLET WALL TEMP CONVERG. FAILED./5H TW1=E12.5,7H ZETAP=
E12.5,4H C3=E12.5,4H FH=E12.5,5H FAH=E12.5)
(12H1SECTION NO.I3//6H0INLET,12X,7H OUTLET/E12.5,6X,E12.5,15H FLUID TEMP
 (R)/E12.5,6X,E12.5,14H WALL TEMP (R)/E12.5,6X,E12.5,23H FIN EFFECT LENG
TH (FT) /E12.5.6X.E12.5.43H HEAT TRANSFER COEFFICIENT (BTU/HR FT SQ R) /
                                     /18X,E12.5,47H HEAT TRANSFER COEFFI
CIENT AVG (BTU/HR FT SQ R)/18X,E12.5,17H REYNOLDS NO. AVG/18X,E12.5,22H
VELOCITY AVG (FT/SEC)/18X,E12.5,20H SECTION LENGTH (FT)/18X,E12,5,28H PR
ESSURE CHANGE (LBS/SQ FT)/18X,E12.5,28H HEAT TRANSFER (BTU/HR TUBE)/18X,
E12.5,18H FLUID DENSITY AVG/18X,E12.5,19H WT OF LIQUID (LBS))
(18H1FINAL OUTPUT DATA//6H0INLET 12X,9H MIDPOINT, 9X,7H OUTLET/F12.5,6X,
E12.5,6X,E12.5,19H ENVIRON PARAM (C3)/E12.5,6X,E12.5,6X,E12.5,12H PROFIL
E NO./E12.5,6X.E12.5,6X.E12.5,22H CONVECTIVE PARAM (FH)/E12.5,6X.E12.5,
6X,E12.5,23H CONVECTIVE PARAM (FAH)/E12.5,6X,E12.5,6X,E12.5,23H FIN EFFE
CT LENGTH (FT)//
18X,E12.5,23H TOT WT OF LIQUID (LBS)/18X,E12.5,21H WEIGHT OF DUCT (LBS)/
18X,E12.5,21H WEIGHT OF FINS (LBS)/18X,E12.5,19H TOTAL WEIGHT (LBS)/
18X,E12.5,17H ENVIRON TEMP (R)/18X,E12.5,18H TOTAL LENGTH (FT)/18X,E12.5
,32H TOTAL PRESSURE DROP (LBS/SQ FT)/18x,E12,5,29H TOTAL HEAT TRANSFER (
BTU/HR)/18X,E12.5,18H PLAN AREA (SQ FT)/
18X,E12.5,24H RADIATION CONSTANT (C1)/18X,E12.5,24H RADIATION CONSTANT (
C2))
(44H0FINAL INLET WALL TEMP CONVERG. FAILED. TW1=E12.5)
(/38HOINTEGRATION CONVERGENCE FAILED. DZ1A=E12.5,5H DZ1=E12.5)
(/36H FLUID TEMP CONVERGENCE FAILED. TF2=E12.5,5x,5HRE2P=E12.5,5x,5HRE2=
  E12.5/)
(/42HOHEAT EXCHANGER EFFECTIVENESS IS TOO LARGE)
     Note: This Hollerith Listing follows Subroutine Listings. See Fig. A-2.
```

Fig. A-3 Program 4-1 Listing (cont.)

```
SUBROUTINE AICH
    EQUIVALENCE (DA(1),DO), (DA(2),DI), (DA(12),CP), (DA(41),CKH)
    COMMON DA(400), T(5), TB, TS, ACH, RE, V, WDOTD, AD, RHO, REAV, RHOAV, ELW,
   V VAV.DP.FH.FAH.ZETAP.C3.DZ1.DELTAR.RE2.TSTAR
    V=WDOTD/(RHO*AD*3600.)
    VISC=ENTERP(TB,DA(100))*2.4190297
    REN=WDOTD*DI/AD
    RE=REN/VISC
    IF (RE-2000.) 410,410,500
410 FLK=ENTERP(TB,DA(200))
    ACH=CKH*FLK/DI
    RETURN
500 VISC=ENTERP(TS,DA(100))*2.4190297
    FLK=ENTERP(TS,DA(200))
    PRN=CP*VISC/FLK
    TSTAR=TB-((.1*PRN+40.)*(TB-TS)/(PRN+72.))
    VISC=ENTERP(TSTAR, DA(100)) *2.4190297
    RE=REN/VISC
    ACH=(CP*WDOTD*(.0384*RE**(-.25)))/(AD*(1.+1.5*PRN**(-.16667)*
   VRE**(-.125)*(PRN-1.)))
    RETURN
    END
```

```
SUBROUTINE PROP
      EQUIVALENCE (DA(2),DI)
      COMMON DA(400), T(5), TB, TS, ACH, RE, V, WDOTD, AD, RHO, REAV, RHOAV, ELW,
     V VAV.DP.FH.FAH.ZETAP.C3.DZ1.DELTAR
C
      RE=REAV
      FFL=64./RE
      FFT=.0055*(1.+(.1/DI+1.E6/RE)**.3333)
      IF(REAV-2000.)2500,2500,2600
 2500 FF=FFL
      GO TO 2900
 2600 IF(REAV-3500.)2700,2700,2800
 2700 FF=.5*(FFL+FFT)
      GO TO 2900
 2800 FF=FFT
 2900 DP=RHOAV*VAV**2*FF*ELW/(DI*64.34)
      RETURN
      END
```

```
SUBROUTINE ENTGRT
      DIMENSION CM(5), FO(5)
      COMMON DA(400), T(5), TB, TS, ACH, RE, V, WDOTD, AD, RHO, REAV, RHOAV, ELW,
     V VAV, DP, FH, FAH, ZETAP, C3, DZ1, DELTAR
      D2Z(T2,T4,T5)=(T5*(1.-DELTAR)+ZETAP*(T4**4-C3)+FH*T4-FAH)/
     V(1.-T2*(1.-DELTAR))
C
      ITER = 0
      ITLT=DA(35)
      IS0=0
      ISW=0
      DZ0=0.
      DZW=0.
      DZ1A=T(5)
 1050 WILT = 500.
      T(4) = 1.
      IF(DA(36))1061,1060,1061
 1060 DA(36)=25.
 1061 T(3)=1./DA(36)
      T(2) = 0.
      MESH=DA(36)
      DZ1=T(5)
      ITER=ITER+1
      IF (ITLT - ITER) 1125,1130,1130
 1125 PRINT 1500 DZ1A DZ1
 1500 FORMAT(38H0INTEGRATION CONVERGENCE FAILED. DZ1A=E12.5,5H DZ1=
        E12.5)
      RETURN
 1130 DO 1390
                J=1, MESH
      FO(2)=0.
      FO(3)=T(3)/2.
      FO(4)=T(3)/2.
      FO(5)=T(3)
      CM(1) = 0.
      DO 2 I=2.5
      CM(I)=D2Z(T(2)+FO(I),T(4)+FO(I)*T(5),T(5)+FO(I)*CM(I-1))
    2 CONTINUE
      T(2)=T(2)+T(3)
      DT4 = T(3)/6.*(CM(2)+CM(3)+CM(4))*T(3)+T(3)*T(5)
      T(4)=T(4)+DT4
      DT5 = T(3)/6.*(CM(2)+2.*CM(3)+2.*CM(4)+CM(5))
      T(5)=T(5)+DT5
 1200 IF(ABS(DZ1)+ABS(T(5))-ABS(DZ1+T(5)))1250,1250,1205
 1205 IF(ISW)1225,1235,1225
 1225 DZ0=DZ1
      T(5)=.5*(DZO+DZW)
      GO TO 1210
```

```
1235 DZ0=DZ1
      T(5)=1.10*DZ1
      IF(ISW)1210,1239,1210
 1210 IF((ABS(DZW)-ABS(DZO))/ABS(T(5))-.0025)1400,1400,1239
 1239 IS0=1
      IF(ITLT-ITER) 1125,1125,1050
C**** TEST FOR WILT
1250 IF (ABS (WILT)-ABS (T(5))) 1260, 1380,1380
 1260 IF(IS0)1278,1277,1278
 1277 T(5)=.90*DZ1
      DZW=DZ1
      GO TO 1265
 1278 DZW=DZ1
      T(5)=.5*(DZ0+DZW)
 1265 IF((ABS(DZW)-ABS(DZO))/ABS(T(5))-.0025)1400,1400,1270
 1270 ISW=1
      IF(ITLT-ITER) 1125,1125,1050
 1380 \text{ WILT} = T(5)
 1390 CONTINUE
      GO TO 1260
 1400 RETURN
      END
```

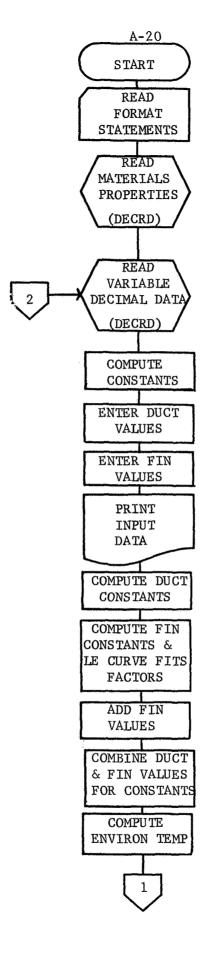
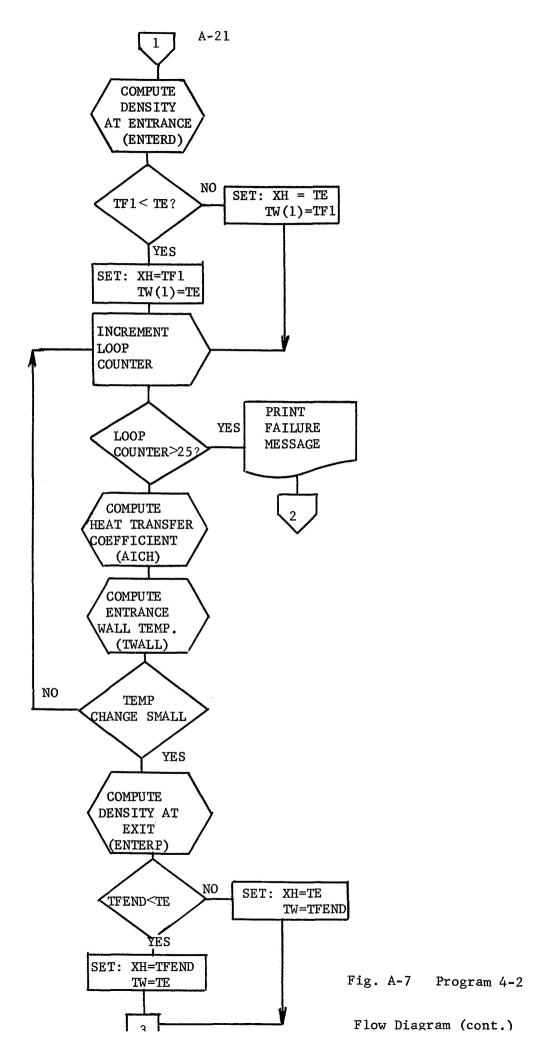


Fig. A-7 Program 4-2 Flow Diagram



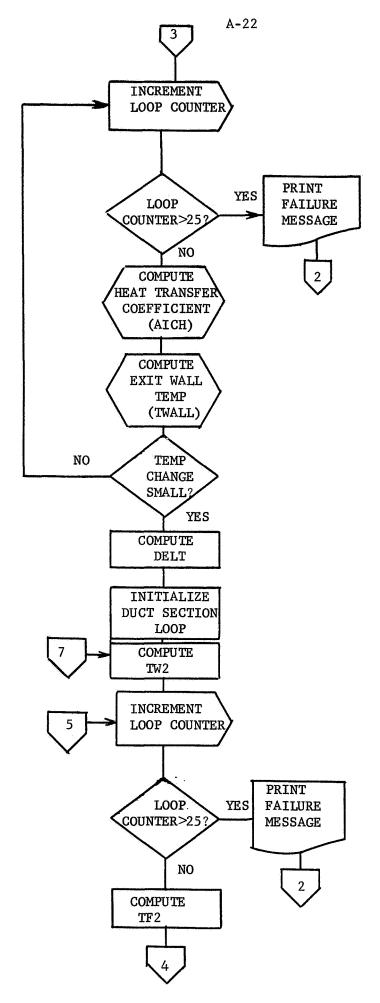


Fig. A-7 Program 4-2 Flow Diagram (cont.)

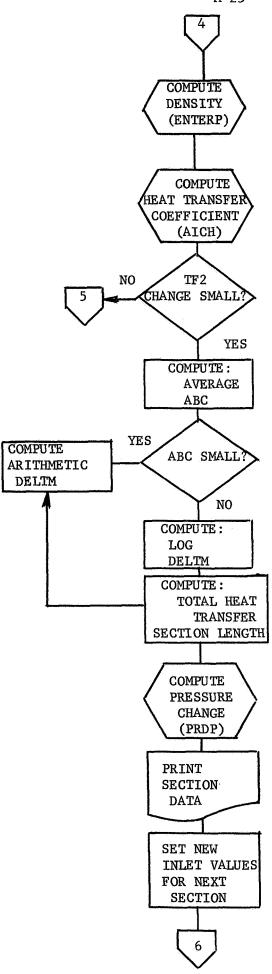
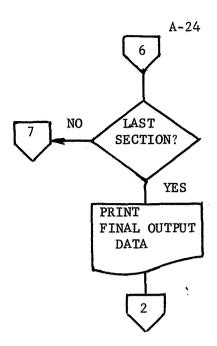


Fig. A-7 Program 4-2 Flow Daioram (cont)



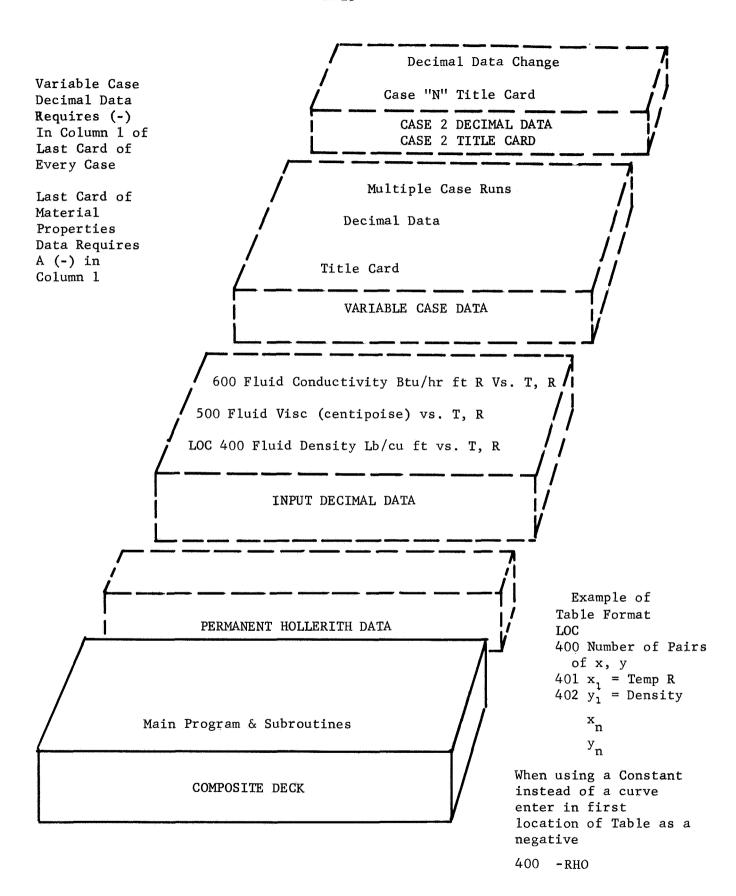


Fig. A-8 Composite Deck Setup Program 4-2

```
C
        PROGRAM NO. 4-2
C
      DIMENSION F1(24), F2(24), F3(24), F4(96), F5(24), F6(24), F7(12), F8(12),
     VF9(24),F10(12),F11(24),F12(12),F13(24),F14(24),F15(12),F16(12),
     VF17(12),F18(12),F19(12),F20(12),F21(12),F22(24),F23(96),F24(48)
      DIMENSION TW(5), FW(5), TITLE(16)
      DIMENSION DA(700), SR(6), SC(6), C1D(6), C2D(6), HD(6), TA(6), C1(10),
     VC2(10), HA(10), HB(10), TAA(10), TAB(10), ELE(10), ELEF(10), ELES(10),
     VTWF(10), TWS(10), G2(10), G3(10), EM(10), B(10), ELEAV(10)
      EQUIVALENCE (DA(7),DO), (DA(8), WDOT), (DA(9), WALTH), (DA(10), ENT),
     V(DA(11),CP),(DA(12),TF1),(DA(13),TFEND),(DA(14),FMESH),
     V(DA(15),CKH)
      COMMON DA, REAV, RHOAV, VAV, ELW, WDOTD, RHO, AD, RE, ACH, TB, TS, V, DP, PI, DI
      COMMON TWAL, TW
                          ,CKO,CK1,CK2,CK4,CK5,H,PERIM,XH,RE2,TSTAR
C
       READ FORMAT STATEMENTS
      READ 1,F1,F2,F3,F4,F5,F6,F7,F8,F9,F10,F11,F12,F13,F14,F15,F16,
     VF17,F18,F19,F20,F21,F22,F23,F24
    1 FORMAT (12A6)
C
       READ MATERIALS PROPERTIES
      CALL DECRD (DA)
C
      PRINT FLUID PROPERTIES
      K=400
      PRINT 2300
 2300 FORMAT(96H1 FLUID PROPERTIES (-) = CONSTANT,
                                                               TABLE FORMAT
     V = NO PTS \cdot X1 \cdot Y1 \cdot --XN \cdot YN \cdot X = TEMP (R)
                                                                         /3X
     V 90HLOC 400 = FLUID DENSITY, LB/CU FT, 500 = FLUID VISC, CENTIPOISE
     V, 600 = FLUID K, BTU/HR FT R / )
      DO 2900 KKK=1,3
      K8=DA(K)
      K9=K+2*K8
      PRINT 2500, (K1), DA(K1), K1=K, K9)
 2500 FORMAT(3XI5,F13.6,I8,F13.6,I8,F13.6,I8,F13.6,I8,F13.6)
      K=K+100
 2900 CONTINUE
    5 READ 2400, TITLE
 2400 FORMAT (16A5)
      CALL DECRD (DA)
C
      PI=3.1415926
      IF(DA(3))10,15,10
   10 PERIM=DA(3)
      AD=DA(4)
      GO TO 20
   15 DI=DA(5)
      AD=PI*DI**2/4.
      PERIM=PI*DI
      GO TO 30
   20 DI=4.*AD/PERIM
   30 WDOTD=WDOT/ENT
C
      ENTER DUCT VALUES
      ND=DA(1)
      NP=20
      DO 100 I=1.ND
      SR(I)=DA(NP)
      SC(I)=DA(NP+1)
      C1D(I)=DA(NP+2)
```

```
C2D(I)=DA(NP+3)
     HD(I)=DA(NP+4)
     TA(I)=DA(NP+5)
100 NP=NP+10
     ENTER FIN VALUES
     NF=DA(2)
     N=80
     DO 200 L=1.NF
     C1(L)=DA(N)
     C2(L)=DA(N+1)
     HA(L)=DA(N+2)
     HB(L)=DA(N+3)
     TAA(L)=DA(N+4)
     TAB(L)=DA(N+5)
     ELEF(L)=DA(N+7)
     ELES(L)=DA(N+8)
     TWF(L) = DA(N+9)
     TWS(L)=DA(N+10)
 200 N=N+20
     PRINT 2600, TITLE
2600 FORMAT (1H1,16A5///)
     PRINT F4, (J, DA (J), J=1, 15)
     PRINT F5 (K, SR(K), K=1, ND)
     PRINT F6, (K, SC(K), K=1,ND)
     PRINT F7.(K.C1D(K),K=1.ND)
     PRINT F8, (K, C2D(K), K=1,ND)
     PRINT F9, (K, HD(K), K=1, ND)
     PRINT F10, (K*TA(K)*K=1*ND)
     PRINT F11, (K, C1(K), K=1, NF)
     PRINT F12, (K,C2(K),K=1,NF)
     PRINT F13, (K, HA(K), K=1, NF)
     PRINT F14, (K+HB(K), K=1,NF)
     PRINT F15, (K, TAA(K), K=1,NF)
     PRINT F16, (K, TAB(K), K=1,NF)
     PRINT F17, (K,K=1,NF)
     PRINT F18, (K, ELEF(K), K=1, NF)
     PRINT F19, (K, ELES (K), K=1,NF)
     PRINT F20, (K, TWF(K), K=1, NF)
     PRINT F21, (K, TWS(K), K=1, NF)
     GD1=0.
     GD2=0.
     GD3=0.
     DO 300
              I=1.ND
     GD1=GD1+SR(I)*C1D(I)
     GD2=GD2+SC(I)*HD(I)
 300 GD3=GD3+(SR(I)*C2D(I)+SC(I)*HD(I)*TA(I))
     DO 400 L=1.NF
     G2(L)=HA(L)+HB(L)
     G3(L)=HA(L)*TAA(L)+HB(L)*TAB(L)+C2(L)
     EM(L)=(ELEF(L)-ELES(L))/(TWF(L)-TWS(L))
 400 B(L)=ELES(L)-EM(L)*TWS(L)
     SUMO=0.
     SUM1=0.
     SUM2=0.
     SUM4=0.
     SUM5=0.
     DO 500 L=1.NF
     SUM0=SUM0+G3(L)*B(L)
      SUM1=SUM1+(G2(L)*B(L)-G3(L)*EM(L))
```

Fig. A-9 Program 4-2 Listing (cont.)

```
SUM2=SUM2+G2(L) *EM(L)
     SUM4=SUM4+C1(L)*B(L)
 500 SUM5=SUM5+C1(L)*EM(L)
     CK0 = -(GD3 + SUM0)
     CK1=GD2+SUM1
     CK2=SUM2
     CK4=GD1+SUM4
     CK5=SUM5
     COMPUTE ENVIRONMENT TEMP
     LC=0
 600 TE=TF1-1.2*(TF1-TFEND)
 640 LC=LC+1
     IF (LC-25) 1001,1001,651
 651 PRINT 652, TE
 652 FORMAT (/32H INITILIZATION OF TE FAILED. TE=E12.8)
     GO TO 5
1001 IF(ELE(1).EQ.0.0) GO TO 1020
     FE=C1(1)*TE**4+G2(1)*TE-G3(1)
      IF(ABS(FE)-.001)1003,1003,1002
1002 DFEDTE=4.0*C1(1)*TE**3+G2(1)
     GO TO 1030
1020 FE=SR(1)*(C1D(1)*TE**4 -C2D(1))+SC(1)*HD(1)*(TE-TA(1))
      IF(ABS(FE)-.001)1003,1003,1021
1021 DFEDTE=4.0*SR(1)*C1D(1)*TE **3+SC(1)*HD(1)
1030 TE=TE-FE/DFEDTE
1041 GO TO 640
     COMPUTE ENTRANCE WALL TEMP
1003 RHO=ENTERP(TF1,DA(400))
     RH01=RH0
     TB=TF1
      IF((TF1-TE).LT.0.0) GO TO 1004
      XH=TE
     TW(1)=TF1
     GO TO 1006
1004 XH=TF1
      TW(1)=TE
1006 LC2=0
1007 LC2=LC2+1
      IF(LC2.LT.25) GO TO 1107
      PRINT 6000, TW1, TW1P
6000 FORMAT(//3X5HTW1 =E15.8/3X6HTW1P =E15.8/3X17HTW1 NOT CONVERGED )
      GO TO 5
1107 TS=TW(1)
      TW1P=TW(1)
      CALL AICH
      H=ACH
      CALL TWALL
      TW(1)=TWAL
      IF(ABS(TW1P-TWAL)-.2)1008,1008,1007
1008 RE1=RE
      ACH1=ACH
      V1=V
      TW1=TWAL
       COMPUTE EXIT WALL TEMP
C
      RHO=ENTERP(TFEND,DA(400))
      TB=TFEND
      IF((TFEND-TE).LT.0.0) GO TO 1009
      XH=TE
      TW(1)=TFEND
```

Fig A-9 Program 4-2 Listing (cont.)

```
60 TO 1010
1009 XH=TFEND
     TW(1)=TE
     LC3=0
1010 TWENDP=TWAL
     CALL TWALL
     LC3=LC3+1
     IF(LC3.LT.25) GO TO 7000
     PRINT 8000 TWEND TWENDP
8000 FORMAT(//3X7HTWEND =E15.8/3X7HTWENDP=E15.8//3X19HTWEND NOT CONVERG
    VED)
     GO TO 5
7000 TWEND=TWAL
     TW(1)=TWAL
     TS=TWFND
     CALL AICH
     H=ACH
     IF (ABS (TWENDP-TWEND) - . 2) 1013, 1013, 1010
1013 DELT=(TW1-TWEND)/FMESH
     MESH=FMESH
     ELWSUM=0.
     DPSUM=0.
     QSUM=0.
     WLSUM=0.
     DO 2000 I=1 MESH
     TW2=TW1 - DELT
     LC4=0
     H=ACH1
1070 LC4=LC4+1
     IF(LC4-25)1075,1075,1074
1074 PRINT F22, TF2P, TF2, RE2P, RE2
     GO TO 5
1075 TF2P=TF2
     RE2P=RE2
     TF2=TW2+(1./(H*PERIM))*(CK0+CK1*TW2+CK2*TW2**2+CK4*TW2**4+
    VCK5*TW2**5)
     TB=TF2
     TS=TW2
     RHO=ENTERP(TF2,DA(400))
     RH02=RH0
     CALL AICH
     H=ACH
     ACH2=ACH
     RE2=RF
     V2=V
     IF(ABS(TF2P-TF2)-.25)1080,1080,1070
1080 HAV=.5*(ACH1+ACH2)
     ABC=(TF1-TW1)-(TF2-TW2)
     IF (ABS(ABC)-5.0) 1400,1400,1500
1400 DELTM=(TF1-TW1+TF2-TW2)/2.0
     GO TO 1700
1500 DELTM=ABC/ALOG((TF1-TW1)/(TF2-TW2))
1700 Q=WDOTD*CP*(TF1-TF2)
     ELW=Q/(HAV*PERIM*DELTM)
     ELWSUM=ELWSUM+ELW
     QSUM=QSUM+Q*ENT
     REAV=.5*(RE1+RE2)
     RHOAV=.5*(RHO1+RHO2)
     VAV=.5*(V1+V2)
```

Fig. A-9 Program 4-2 Listing (cont)

```
CALL PROP
     DPSUM=DPSUM+DP
     WL=RHOAV*AD*ELW
     WLSUM=WLSUM+WL
     PRINT F23, I, TF1, TF2, TW1, TW2, ACH1, ACH2, RE1, RE2, VAV, ELW, Q, HAV, REAV,
    V RHOAV, WL, DP
     TF1=TF2
     TW1=TW2
     V1=V2
     RE1=RE2
     RH01=RH02
     ACH1=ACH2
2000 CONTINUE
     PRINT F24, DPSUM, QSUM, WLSUM, TE, ELWSUM
     60 TO 5
     END
```

Note: See following page for permanent Hollerith Listing.

```
(28H ENVIRON TEMP CONVERG FAILED/4H TE=E12.8,5H CK0=E12.8,5H CK1=E12.8,
5H CK2=E12.8,5H CK4=E12.8,5H CK5=E12.8)
(34H ENTRANCE WALL TEMP CONVERG FAILED/5H TW1=E12.8,5H CK0=E12.8,
5H CK1=E12.8,5H CK2=E12.8,5H CK4=E12.8,5H CK5=E12.8)
(30H EXIT WALL TEMP CONVERG FAILED/7H TWEND=E12.8:5H CK0=E12.8:5H CK1=
E12.8,5H CK2=E12.8,5H CK4=E12.8,5H CK5=E12.8)
(11H INPUT DATA/19,F15.8,21H NO. OF DUCT SECTIONS/19,F15.8,12H NO. OF FI
NS/19,F15.8,28H DUCT PERIMETER (FT) *OPTION/19,F15.8,26H DUCT AREA (SQ F
T) *OPTION/19,F15.8,32H EFFECTIVE DIAMETER (FT) *OPTION/19,F15.8,9H NOT
USED/I9,F15.8,22H OUTSIDE DIAMETER (FT)/I9,F15.8,26H TOTAL WEIGHT FLOW (
LB/HR)/I9,F15.8,20H WALL THICKNESS (FT)/I9,F15.8,13H NO. OF DUCTS/I9,
F15.8,34H SPECIFIC HEAT OF FLUID (BTU/LB R)/19,F15.8,27H FLUID TEMP AT E
NTRANCE (R)/19,F15.8,23H FLUID TEMP AT EXIT (R)/19,F15.8,19H NO. OF SUBS
ECTIONS/19,F15.8,13H NUSSELTS NO.)
(//18H INPUT DUCT VALUES/
                             4H SEC5X+43H EFFECT PERIFERAL LENGTH FOR RA
DIATION (FT)/(13,7X,F15.8))
     4H SEC5X,44H EFFECT PERIFERAL LENGTH FOR CONVECTION (FT)/(I3,7X,
F15.8))
( 4H SEC5X,42H RADIATION CONSTANT C1 (BTU/HR SQ FT R**4)/(13,7X,E15.8))
     4H SEC5X,37H RADIATION CONSTANT C2 (BTU/HR SQ FT)/(13,7X,F15.8))
     4H SEC5X,48H CONVECTIVE HEAT TRANSFER COEFF (BTU/HR SQ FT R)/(13,7X
·F15·8))
     4H SEC5X,17H AMBIENT TEMP (R)/(I3,7X,F15,8))
(17H1INPUT FIN VALUES/
                          4H FIN5X,42H RADIATION CONSTANT C1 (BTU/HR SQ
FT R**4)/(I3,7X,E15.8))
     4H FIN5X,37H RADIATION CONSTANT C2 (BTU/HR SQ FT)/(I3,7X,F15.8))
     4H FIN5X,55H CONVECTIVE HEAT TRANSFER COEFF SIDE A (BTU/HR SQ FT R)
/(13,7X,F15.8))
     4H FIN5X,55H CONVECTIVE HEAT TRANSFER COEFF SIDE B (BTU/HR SQ FT R)
/(I3,7X,F15.8))
     4H FIN5X,24H AMBIENT TEMP SIDE A (R)/(13,7X,F15.8))
     4H FIN5X, 24H AMBIENT TEMP SIDE B (R)/(13,7X,F15.8))
(4H FIN5X, 10H NOT USED
                       /(13)
     4H FIN5X,27H EFFECT LENGTH AT EXIT (FT)/(I3,7X,F15.8))
     4H FIN5X,31H EFFECT LENGTH AT ENTRANCE (FT)/(13,7X,F15.8))
     4H FIN5X,27H DUCT WALL TEMP AT EXIT (R)/(I3,7X,F15.8))
     4H FIN5X,31H DUCT WALL TEMP AT ENTRANCE (R)/(I3,7X,F15.8))
(40H00UTLET FLUID TEMP CONVERG FAILED. TF2P=E12.8.5H TF2=E12.8.6H RE2P=.
E12.8,5H RE2= E12.8)
(8H1SECTION I3 //6H INLET14X,7H OUTLET/F15.8,5X,F15.8,15H FLUID TEMP (R)
/F15.8,5X,F15.8,14H WALL TEMP (R)/F15.8,5X,F15.8,36H HEAT TRANSFER COEFF
. (BTU/HR SQ FT)
                  /F15.8,5X,F15.8,13H REYNOLDS NO. //20X,F15.8,22H VELOC
ITY AVG (FT/SEC)
20X,F15.8,20H SECTION LENGTH (FT)/20X,F15.8,23H HEAT TRANSFER (BTU/HR)/
20X,F15.8,39H HEAT TRANSFER COEFF AVG (BTU/HR 50 FT)/20X,F15.8,
17H REYNOLDS NO. AVG/20x,F15.8,18H FLUID DENSITY AVG/20x,F15.8,
22H WEIGHT OF LIQUID (LB)/20X,F15.8,27H PRESSURE CHANGE (LB/SQ FT))
(18H1FINAL OUTPUT DATA/20X,F15.8,31H PRESSURE CHANGE SUM (LB/SQ FT)/
20X,F15.8,29H TOTAL HEAT TRANSFER (BTU/HR)/20X,F15.8,28H TOTAL WEIGHT OF
LIQUID (LB)/20x,F15.8,17H ENVIRON TEMP (R)/20x,F15.8,18H TOTAL LENGTH (
FT))
```

Note: This Hollerith Listing follows Subroutine Listings. See Fig. A-8.

```
SUBROUTINE PROP
     DIMENSION F1(24), F2(24), F3(24), F4(96), F5(24), F6(24), F7(12), F8(12),
    VF9(12),F10(12),F11(24),F12(12),F13(12),F14(12),F15(12),F16(12),
    VF17(12),F18(12),F19(12),F20(12),F21(12),F22(12),F23(72),F24(48)
     DIMENSION TW(5) FW(5)
     DIMENSION DA(700), SR(6), SC(6), C1D(6), C2D(6), HD(6), TA(6), C1(10),
    VC2(10), HA(10), HB(10), TAA(10), TAB(10), ELE(10), ELEF(10), ELES(10),
    VTWF(10),TWS(10),G2(10),G3(10),EM(10),B(10),ELEAV(10)
     EQUIVALENCE (DA(7),DO),(DA(8),WDOT),(DA(9),WALTH),(DA(10),ENT),
    V(DA(11),CP),(DA(12),TF1),(DA(13),TFEND),(DA(14),FMESH),
    V(DA(15),CKH)
     COMMON DA, REAV, RHOAV, VAV, ELW, WOOTD, RHO, AD, RE, ACH, TB, TS, V, DP, PI, DI
     COMMON TWAL, TW
                        ,CKO,CK1,CK2,CK4,CK5,H,PERIM,XH
     RE=REAV
     FFL=64./RE
     FFT=.0055*(1.+(.1/DI+1.E6/RE)**.3333)
     IF(REAV-2000.)2500,2500,2600
2500 FF=FFL
     GO TO 2900
2600 IF(REAV-3500.)2700,2700,2800
2700 FF=.5*(FFL+FFT)
     GO TO 2900
2800 FF=FFT
2900 DP=RHOAV*VAV**2*FF*ELW/(DI*64.34)
     RETURN
     END
```

```
SUBROUTINE AICH
    DIMENSION TW(5), FW(5)
    DIMENSION DA(700), SR(6), SC(6), C1D(6), C2D(6), HD(6), TA(6), C1(10),
   VC2(10),HA(10),HB(10),TAA(10),TAB(10),ELE(10),ELEF(10),ELES(10),
   VTWF(10),TWS(10),G2(10),G3(10),EM(10),B(10),ELEAV(10)
    EQUIVALENCE (DA(7),DO), (DA(8), WDOT), (DA(9), WALTH), (DA(10), ENT),
   V(DA(11),CP),(DA(12),TF1),(DA(13),TFEND),(DA(14),FMESH),
   V(DA(15),CKH)
    COMMON DA, REAV, RHOAV, VAV, ELW, WDOTD, RHO, AD, RE, ACH, TB, TS, V, DP, PI, DI
    COMMON TWAL, TW
                       ,CKO,CK1,CK2,CK4,CK5,H,PERIM,XH,RE2,TSTAR
    V=WDOTD/(RHO*AD*3600.)
    VISC=ENTERP(TB,DA(500))*2.419027
    REN=WDOTD*DI/AD
    RE=REN/VISC
    IF(RE-2000.)410,410,500
410 FLK=ENTERP(TB,DA(600))
    ACH=CKH*FLK/DI
    RETURN
500 VISC=ENTERP(TS,DA(500))*2.419027
    FLK=ENTERP(TS,DA(600))
    PRN=CP*VISC/FLK
    TSTAR=TB-((.1*PRN+40.)*(TB-TS)/(PRN+72.))
    VISC=ENTERP(TSTAR, DA(500)) *2.4190297
    RE=REN/VISC
600 ACH=(CP*WDOTD*(.0384*RE**(-.25)))/(AD*(1.+1.5*PRN**(-.16667)*
   VRE**(-.125)*(PRN-1.)))
    RETURN
    END
```

```
SUBROUTINE TWALL
   DIMENSION F1(24),F2(24),F3(24),F4(96),F5(24),F6(24),F7(12),F8(12),
  VF9(12),F10(12),F11(24),F12(12),F13(12),F14(12),F15(12),F16(12),
 VF17(12),F18(12),F19(12),F20(12),F21(12),F22(12),F23(72),F24(48)
   DIMENSION TW(5), FW(5)
   DIMENSION DA(700), SR(6), SC(6), C1D(6), C2D(6), HD(6), TA(6), C1(10),
  VC2(10), HA(10), HB(10), TAA(10), TAB(10), ELE(10), ELEF(10), ELES(10),
  VTWF(10),TWS(10),G2(10),G3(10),EM(10),B(10),ELEAV(10)
   EQUIVALENCE (DA(7),DO), (DA(8), WDOT), (DA(9), WALTH), (DA(10), ENT),
  V(DA(11),CP),(DA(12),TF1),(DA(13),TFEND),(DA(14),FMESH),
  V(DA(15),CKH)
   COMMON DA, REAV, RHOAV, VAV, ELW, WDOTD, RHO, AD, RE, ACH, TB, TS, V, DP, PI, DI
   COMMON TWAL, TW
                     ,CKO,CK1,CK2,CK4,CK5,H,PERIM,XH
   FWH=CKO+CK1*XH+CK2*XH**2+CK4*XH**4+CK5*XH**5-H*PERIM*(TB-XH)
   L=0
20 DO 10 K=2,4
   L=L+1
   FW(K-1)=CK0+CK1*TW(K-1)+CK2*TW(K-1)**2+CK4*TW(K-1)**4+CK5*
  VTW(K-1)**5-H*PERIM*(TB-TW(K-1))
10 TW(K)=(XH*FW(K-1)-TW(K-1)*FWH)/(FW(K-1)-FWH)
   IF(L.LT.20) GO TO 25
   PRINT 50, TW(2), TW(3), FWH, FW(1), FW(2)
50 \text{ FORMAT}(//3X7HTW(2) = E15.8/3X7HTW(3) = E15.8/3X7HFWH}
                                                            = E15.8/
  V 3X7HFW(1) = E15.8/3X7HFW(2) = E15.8/3X21HTWALL CONVERGE FAILED )
   STOP
25 IF(ABS(TW(3)-TW(4))-.5)30,30,27
27 TW(1)=TW(4)
   GO TO 20
30 TWAL=TW(2)-(TW(3)-TW(2))**2/(TW(4)+TW(2)-2.*TW(3))
   RETURN
   END
```

```
FUNCTION ENTERP(X, TAB)
   DIMENSION TAB(101)
   IF(TAB(1))9,9,8
 9 ENTERP=-TAB(1)
   RETURN
 8 N=TAB(1)
   DO 5 1=1,N
 1 IF(TAB(2*I)-X)5,4,3
 3 IF(I-1)6,6,7
 7 ENTERP=TAB(2*I-1)+(X-TAB(2*I-2))*(TAB(2*I+1)-TAB(2*I-1))/
  V(TAB(2*1)-TAB(2*1-2))
    RETURN
 4 ENTERP=TAB(2*I+1)
    RETURN
 5 CONTINUE
    M=2*N+1
    K=M
105 PRINT 10, X, TAB(K), (TAB(J), J=1, M)
 10 FORMAT(//39H LIMITS OF TABLE EXCEEDED BY ARGUMENT = F12.4/
   VF12.4,24H = VALUE USED FROM TABLE/(5F12.4))
    ENTERP=TAB(K)
    RETURN
  6 M=2*N+1
    K=2
    GO TO 105
    END
```

FORTRAN SOURCE LIST

```
ISN
          SOURCE STATEMENT
  O SIBFTC DECRD
                   DECK
          SUBROUTINE DECRD(DATA)
  1
    C
          READS A VARIABLE NUMBER OF ITEMS OF FLOATING-POINT DATA INTO
    C
          SPECIFIED ELEMENTS OF AN ARRAY IN BLOCKS OF 5 CONSECUTIVE ITEMS.
    C
          ONE OR MORE BLANK FIELDS ON A DATA CARD CAUSE THE VALUES IN CORE
    C
          TO REMAIN UNCHANGED
    C
          THE FORTRAN INTEGER INDEX IN THE FIRST FIELD OF EACH CARD DEFINES
    C
          THE POSITION OF THE ARRAY OF THE FIRST ITEM OF EACH BLOCK OF FIVE.
    C
          THE BLOCKS NEED NOT BE SEQUENTIAL NOR CONTINUOUS.
    C
          THE INDEX IS PLACED AT THE END OF ITS FIELD.
                                                          IT MAY NOT BE ZERO
    C
          OR BLANK.
                     IT SHALL NOT CONTAIN A DECIMAL POINT.
    C.
          A DECIMAL POINT MUST ALWAYS BE PLACED IN EACH DATA ITEM. THEREFORE.
          THE VALUE MAY BE PLACED ANYWHERE IN EACH OF THE FIELDS PER CARD.
    C
    C
          THE DECIMAL SCALE, IF ANY, FOR A DATA ITEM MUST BE PLACED AT THE
          END OF THE FIELD.
    C
    Ċ
                 MUST BE ENTERED TO READ IN A ZERO. A -O.
            0.
                                                              IS THE SAME AS A
    Ċ
          BLANK FIELD. THE READING OF DATA IS TERMINATED BY ENTERING A
    C
          NEGATIVE INDEX ON THE LAST CARD OF EACH SERIES.
    C
          TO USE THE ROUTINE ---- CALL DECRD(DATA)
  2
          DIMENSION DRBU (5), DATA (6)
  3
        1 READ 2. IND. (DRBU(I).I=1.5)
 11
        2 FORMAT([12, 5E12.0)
12
        3 J = IABS(IND)
13
        4 DO 7 [=1.5
14
        5 [F(DRBU([)) 6.10.6
15
        6 DATA(J) = DRBU(I)
16
        7 J = J+1
 20
        8 [F([ND] 9,11,1
 21
        9 RETURN
22
       10 IF (SIGN(1..DRBU(1))) 7.11.6
23
       11 CALL EXIT
 24
          END
```

APPENDIX B

SAMPLE PROBLEMS

Four sample problems are presented to demonstrate the capabilities and limitations of the programs. These problems are also useful for check-out should the program deck be reproduced or modified for use on another computer.

Two fluids, either water or "Coolanol", were used in the problems.

The properties of these fluids and the method of entering the data is shown in Fig. B-1. Data properties at various temperatures are given. The program uses a linear interpolation between data points.

Problem 1: Hot Water Panel

A panel consisting of 12 steel tubes, 4-inches on centers are joined together with 1/8" steel plates. Two hundred-fifty pounds of water per hour at 200 F. enters the system. A detail listing of the items affecting the performance and the data locations are tabulated in the input data shown in Fig. B-2.

Three computation sections are chosen for this illustration and a heat exchanger effectiveness of 0.5 is assumed. As shown in the output data, Fig. B-3, the overall tube lengths are 20.178 feet. The water flow in the tubes is laminar with a convective heat transfer coefficient in the entrance of 55.624 Btu/hr sq ft R. For these conditions, the tube wall temperature is considerably below that of the water. It can also be observed that over half of the total length is in the third section where the water temperature approaches ambient. For the case shown, the actual exchanger effectiveness is

$$\mathcal{E} = \frac{T_{f1} - T_{f2}}{T_{f1} - T_{e}} = \frac{660 - 549.94}{660 - 534.36} = 0.87$$

This is considerably higher than the value of 0.5 estimated in the input data. This difference has no effect in the accuracy for the calculated problem solution since the output data is based on the 0.87 value. It does point out the fact that for most cases the calculated data will be at a higher effectiveness than estimated.

The output data contains many items affecting the performance and the heat transfer parameters so that design changes can be made if desired.

Problem 2: Tubular Heat Exchanger

A 3/8 inch O.D. tube transports "Coolano1" through a low pressure gas enclosure having a low convective heat transfer coefficient but high gas and wall temperatures. It is required to find the temperature rise in the "Coolano1" while passing through 15 feet of tube length.

Program 4-2 is directly applicable to this problem. However, Program 4-1 could be used, but two modifications would be required: (1) the program input data for radiative heat transfer will have to be altered, and (2) fins will have to be added to the tube. Program 4-1 uses the projected tube diameter for calculating radiative heat transfer, however, this would not yield the correct solution to the problem. This item can be accounted for by multiplying the radiative constants $\mathbf{C_1}$ and $\mathbf{C_2}$ by the factor $\pi/2$. Extremely small dummy fins with external surface properties equal to that of the duct but of essentially no length or thickness could be entered as data. If sufficiently small, these fins would have negligible effect on the overall

heat transfer from the duct. With the above changes Program 4-1 could be used.

In using Program 4-2 the values of the radiative and environmental parameters \mathbf{C}_1 and \mathbf{C}_2 are required. The problem conditions used to calculate these parameters are:

$$\epsilon_{a} = 0.6$$

$$\epsilon_{x} = 1.0$$

$$T_{s} = 1000 R$$

$$F_x = 1.0$$

Using these values in Eqs. (1.9) and (1.10)

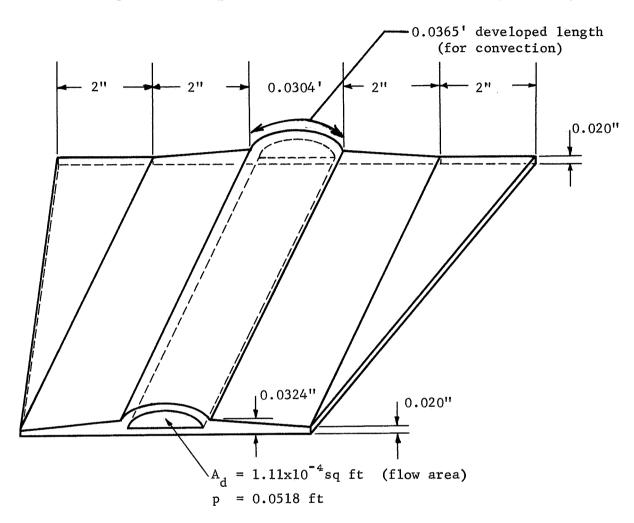
$$C_1 = \epsilon_a \ \sigma = (0.8)(0.1613)(10^{-8}) = 0.137(10^{-8})$$

$$C_2 = 0.1713(10^{-8})(1000^4)(1.0)(0.6) = 1028$$

One hundred degrees fluid temperature rise in passing through the duct was estimated for a first trail. The remaining input items for this problem are shown in Fig. B-4. The program output data is shown on Fig. B-5. Only two section lengths were calculated for this illustration. As shown 144.0959 feet of tubing are required to heat the "Coolanol" 100 F This tube is longer than the problem value and therefore the fluid will be heated less than the 100 degrees estimated for the input data. Other temperature changes could be selected and the program rerun. In most instances several section lengths would have been specified so that a curve of output length and temperature could be plotted. The performance could be visually analyzed, and the proper design selections made.

Problem 3: Noncircular Duct and Tapered Fin Lengths

Problem 3, illustrated in Sketch 1 uses Program 4.2. The program assumed the equivalent length of the extended surfaces to vary linearly with



Fluid - 250 lb/hr - "Coolano1"

Material - Aluminum - k = 118 Btu/hr ft R $T_{f1} = 760$ R $T_{f2} = 710$ R $T_{w1} = 730$ R (estimated) $T_{w2} = 680$ R (estimated) $L_{e1} = 0.1559$ ' (calculated by Program 2-1) $L_{e2} = 0.2697$ ' (calculated by Program 2-4)

Sketch 1

tube temperature while in this problem the actual fin length varies linearly with the tube length. The equivalent length, however, is a nonlinear function and very little is known regarding its true behavior. However, it seems appropriate to test the program's ability to achieve convergence in some of the loops and to solve such a problem. The calculated answers should be regarded as being an approximation.

A listing of the input data to obtain the fin performance is shown in Figs. B-6 and B-7, while the input data used by program 4-2 is shown in Fig. B-8 and the output data in Fig. B-9.

The calculated wall temperatures on the entrance and exit are not close to the estimated values. Some improvement in accuracy would result from rerunning the program using problem 3 data. Still better accuracy could be attained if the duct length were divided into a number of sections and the duct and fin equivalent lengths calculated for each section.

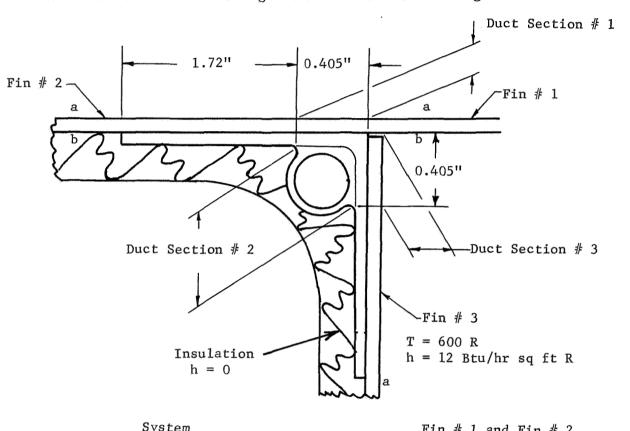
Problem 4: Heating Coil in Paraffin Tank

A coil carrying "Coolanol" is brazed into a tank structure as shown with much of the data in the Sketch 2 below. The coil itself has a 1/2" outside diameter, and a 0.025" wall.

The fin input and output data at approximately inlet conditions is shown in Figs. B-10, B-11 and B-12. Program data at outlet conditions was also obtained but the details were omitted. The final input and output problem data using program 4-2 is shown in Figs. B-13 and B-14.

As shown by the output data considerable heat is transferred by this system 105,000 Btu/hr. A high temperature drop between the fluid and the tube wall is evident despite the high Reynolds number (approximately 10,000) and the

high heat transfer coefficient (approximately 240 Btu/hr ft R). This temperature drop is due to the high rate of heat transfer from the fins and the fact that the actual tube area through which the heat is flowing is small. The



2	yst	em
T_{f1}	=	800 R
Tfs	=	650 R
\dot{w}_d	=	1000 lb/hr

Fin # 1 and Fin # 2 $T_{m} = T_{a} = 530 R$ $h_{a} = 7 Btu/hr sq ft R$ $C_{1} = 0.1456x10^{-8}$ $C_{2} = 146.1 Btu/hr sq ft$

Sketch 2

small diameter tube creates a large pressure drop, 1535.92 lb/sq ft (10.66 psi).

It therefore seems advisable to examine other tube diameters in the event that other sizes could produce better results. The problem does demonstrate the wide capabilities of the program and the manner in which the data might be examined and the configurations chosen to attain a suitable performance compromise.

Problem 5: Flow at Critical Reynolds Number

Problem 1 is recalculated except that the flow rate is increased to 800 lbs/hr. This problem is introduced to illustrate the difficulties that might be encountered and to recognize them from the output data. The input and output data is shown in Figs. B-15 and B-16. The calculated average Reynolds number in the first section is 2,434.5 which, according to the program test, it is in the turbulent region. Convergence failed in the second section. In the calculated Reynolds numbers for the last two passes through the loop are 1,803.7 and 1,612.7. Both of these numbers appear to be considerably below the critical value of 2000. Convergence might have been accomplished at the exit of this section had these values been lower. peculiar situation encountered in this problem arises from the fact that the fluid heat transfer coefficient is calculated alternately with the equations provided in the program for turbulent and laminar regions. If laminar, a low coefficient and high liquid temperature is predicted. The next attempt predicts a Reynolds number based on bulk temperature higher than 2000 and the calculated heat transfer coefficient is made with the turbulent equations. In these equations the Reynolds number is recalculated at an intermediate temperature, This accounts for the fact that both of the Reynolds numbers are considerably below the critical value. Additional program data (not shown) was printed out before the difficulty was isolated.

With an actual system the flow in the vicinity of the critical Reynolds number could be either laminar or turbulent. Testing would be required to establish the operating performance, which may change from one test to another. For this reason, systems designed for operation in the transition region are usually avoided.

TEMP (R) ij × TABLE FORMAT = NO PTS. XI.YI. -- XN.YN. (-) = CONSTANT* PROPERTIES FLUID

	0.305000		0008680		60.200000	
LB/CU FT	104		504		304	
JID DENSITY.	660.000000	006880.0	000000.099	0.293000	660.00000.039	42.370000
300 = FL(103	108	203	208	303	308
FLUID K.BTU/HR FT R. 300 = FLUID DENSITY. LB/CU FT	1.786000	1060000.0901	0.337000	1060.000000	62.540000	1060.000000
TUID K.	102	107	202	207	302	30.7
	492.000000	0.132300	492.000000	0.382000	492.000000	53.620000
CFNTIF	101	106	201	506	301	306
LOC 100 = FLUID VISC. CENTIPOISE. 200 =	4.000000	860.00000	4.000000	860,000000	4.000000	860.000000
LJC 100	100	105	200	205	300	305

Water

= TEMP (R) × FLUID PROPERTIES (-) = CONSTANT, TABLE FORMAT = NO PTS, X1,Y1,--XN,YN, LOC 400 = FLUID DENSITY, 500 = FLUID VISC, CENTIPOISE, 600 = FLUID K

20.200000	148,799999	475.000000	8.180000	560,000000	1.488000		0.003500
404	504	509	514	519	524	· · · · · · · · · · · · · · · · · · ·	604
2000,000000	410.000000	26.700000	510,000000	4.000000	000000099		2000.000000
403	503	508	513	518	523		603
000000*69	1000.000000	450.000000	9.750000	550.000000	1.800000		0.103500
402	505	507	512	517	522		602
0.00000	00000000	44.640000	500.000000	6.200000	000000 0009	0.005000	0.00000
401	501	206	51.1	516	521	526	601
2.000000	13,000000	435,000000	15.250000	525.000000	3.270000	2000.00000	2.000000
400	500	505	510	515	520	525	009

"Coolanol"

* Note: For example, if a constant density of 62.4 were to be used for water, the Data Card would read

300 -62.4

Fig. B-1 Fluid Properties

EXAMPLE PROBLEM

INPUT DATA

```
1
          0.04167 OUTSIDE DIAMETER (FT)
 2
          0.03083 INSIDE DIAMETER (FT)
 3
         12.00000 NO. OF TUBES
 4
        250.00000 WEIGHT FLOW (LBS/HR)
 5
          0.14580 FIN LENGTH (FT)
 6
          0.01040 FIN THICKNESS AT ROOT (FT)
 7
          0.01040 FIN THICKNESS AT FAR EDGE (FT)
 8
        490.00000 DENSITY OF FIN MATERIAL (LBS/CU FT)
 9
        490.00000 DENSITY OF TUBE MATERIAL (LBS/CU FT)
10
          0.00000 NOT USED
         26.00000 THERM COND OF FIN (BTU/FT HR R)
1.1
          1.00000 SPECIFIC HEAT OF FLD (BTU/LB R)
12
13
        660.00000 FLUID TEMP AT ENTRANCE (R)
          6.00000 HEAT TRANSFER COEFFICIENT SIDE A (HA. BTU/HR SO FTR)
14
          6.00000 HEAT TRANSFER COEFFICIENT SIDE B (HB. BTU/HR SO FTR)
15
16
        535.00000 AMBIENT TEMP SIDE A (R)
17
        535.00000 AMBIENT TEMP SIDE B (R)
18
          0.00000 ALPHAA
19
          0.00000 ALPHAB
20
          0.85000 EPSA
21
          0.85000 EPSB
22
          0.00000 EPSX
23
          1.00000 FA
24
          0.00000 FAX
25
          1.00000 FB
26
          0.00000 FBX
27
          0.00000 RHOM
28
          0.00000 RHOX
29
          0.00000 THETAP (DEG)
          0.00000 THETAM (DEG)
30
          0.00000 THETAX (DEG)
31
32
        530.00000 TM (R)
33
          0.00000 TX (R)
34
          1.00000 FPSM
35
         15.00000 ITERATION LIMIT
36
         15.00000 NO. OF INTEGRATION STEPS
37
          0.00000 SOLAR CONSTANT (BTU/HR SQ FT)
38
          0.50000 HEAT EXCHANGER EFFECTIVENESS
39
          3.00000 NO. OF SUBSECTIONS
40
       3000.00000 PRESSURE (LBS/SQ FT)
41
          4.36400 NUSSELT NO.
```

EFF CURVE FIT

0.41200F 00 0.53315F-02 0.23620F-04 -0.87832E 00-0.96256F-01-0.40643E-02 0.10000F 01 0.62460E 00 0.23347E 00

Fig. B-2 Input Data - Problem 1

SECTION NO. 1

INLFT OUTLET 0.66000E 03 0.62405E 03 FLUID TEMP (R) 0.60797E 03 0.58638E 03 WALL TEMP (R) 0.10783E 00 0.10810E OO FIN EFFECT LENGTH (FT) 0.55624F 02 0.53928E 02 HEAT TRANSFER COEFFICIENT (BTU/HR FT SQ R) 0.54776F 02 HEAT TRANSFER COEFFICIENT AVG (BTU/HR FT SQ R) 0.86895E 03 REYNOLDS NO. AVG O.12822E OO VELOCITY AVG (FT/SEC) 0.31746E 01 SECTION LENGTH (FT) 0.11713E 00 PRESSURE CHANGE (LBS/SQ FT) 0.74892F 03 HEAT TRANSFER (BTU/HR TUBE) 0.60450E 02 FLUID DENSITY AVG 0.14329F 00 WT OF LIQUID (LBS)

SECTION NO. 2

0.62405E 03

OUTLET

INLET

0.58638E	03	0.56479E	03 WALL TEMP (R)
0.10810F	0.0	0.10838E	00 FIN EFFECT LFNGTH (FT)
0.53928E	02	0.52199E	02 HEAT TRANSFER COEFFICIENT (BTU/HR FT SQ R)
		0.53063F	02 HEAT TRANSFER COEFFICIENT AVG (BTU/HR FT SQ R)
		0.47411F	03 REYNOLDS NO. AVG
		0.12715E	ON VELOCITY AVG (FT/SEC)
		0.50339E	OI SECTION LENGTH (FT)
		0.33758E	OO PRESSURE CHANGE (LBS/SQ FT)

0.76343E 03 HEAT TRANSFER (BTU/HR TUBE)

0.60956E 02 FLUID DENSITY AVG 0.22911E 00 WT OF LIQUID (LBS)

0.58741E 03 FLUID TEMP (R)

Fig. B-3 Output Data - Problem 1

SECTION NO. 3

INLET 0.58741F 03 0.56479F 03 0.10838F 00 0.52199F 02	OUTLET 0.54994E 03 FLUID TEMP (R) 0.54320F 03 WALL TEMP (R) 0.10865E 00 FIN EFFECT LENGTH (FT) 0.50432E 02 HEAT TRANSFER COEFFICIENT (BTU/HR FT SQ R)
	0.51315E 02 HEAT TRANSFER COEFFICIENT AVG (BTU/HR FT SO R) 0.32763E 03 REYNOLDS NO. AVG 0.12609E 00 VFLOCITY AVG (FT/SEC) 0.11969E 02 SECTION LENGTH (FT) 0.11518F 01 PRESSURE CHANGE (LBS/SO FT) 0.78048E 03 HEAT TRANSFER (BTU/HR TUBE) 0.61472E 02 FLUID DENSITY AVG 0.54937E 00 WT OF LIQUID (LBS)

FINAL OUTPUT DATA

INLET	MIDPOINT	OUTLET
0.58505E 00	0.	0.90636E 00 ENVIRON PARAM (C3)
0.50953E-01	0.	0.36694E-01 PROFILE NO.
0.94339F 00	0.	0.94339E DO CONVECTIVE PARAM (FH)
0.83283F 00	0.	0.92915E 00 CONVECTIVE PARAM (FAH)
0.10865F 00	0.	0.10865E 00 FIN EFFECT LENGTH (FT)
	C. 92176E OO TOT W	T OF LIQUID (LBS)
	0.60993E 01 WEIGH	T OF DUCT (LBS)
	0.14992E 02 WEIGH	T OF FINS (LBS)
	0.43959F 03 TOTAL	WEIGHT (LBS)
	0.53436E 03 ENVIR	ON TEMP (R)
	0.20178E 02 TOTAL	LENGTH (FT)
	0.16065F 01 TOTAL	PRESSURE DROP (LBS/SQ FT)
	0.27514F 05 TOTAL	HEAT TRANSFER (BTU/HR)
	0.80694E 02 PLAN	AREA (SQ FT)
	0.29121E-08 RADIA	TION CONSTANT (C1)
	0.22980F 03 RADIA	TION CONSTANT (C2)

Fig. B-3 Output Data - Problem 1 (cont)

1

FIN

1

FIN

1

FIN

1

INPUT	DATA	
givi Oi	1 1.00000000 NO. OF DUCT SECTIONS	
	2 0.00000000 NO. OF FINS	
	3 0.00000000 DUCT PERIMETER (FT) *OPTION	
	4 0.00000000 DUCT AREA (SQ FT) *OPTION	
	5 0.01925000 EFFECTIVE DIAMETER (FT) *OPTION	
	6 0.0000000 NOT USED	
	7 0.03125000 DUTSIDE DIAMETER (FT)	
	8 250.00000000 TOTAL WEIGHT FLOW (LB/HR) 9 0.00600000 WALL THICKNESS (FT)	
	10 1.00000000 NO. OF DUCTS	
	11 0.70000000 SPECIFIC HEAT OF FLUID (BTU/LB R)	
	12 560.00000000 FLUID TEMP AT ENTRANCE (R)	
	13 660.00000000 FLUID TEMP AT EXIT (R)	
	14 2.00000000 NO. OF SUBSECTIONS	
	15 3.50000000 NUSSELTS NO.	
ZAIDI IT	INPUT DAY	ΓA
SEC	DUCT VALUES EFFECT PERIFERAL LENGTH FOR RADIATION (FT)	20
1	0.09817000	20
SEC		21
1	0.09817000	
SEC		22
1	0.1370000E-08	
SEC	RADIATION CONSTANT C2 (BTU/HR SO FT)	23
1	1028.00000000	
SEC		24
1	1.30000000	
		25
1	925.00000000	
	FIN VALUES	0.0
FIN-	RADIATION CONSTANT C1 (BTU/HR SQ FT R**4) 0.	80
FIN	RADIATION CONSTANT C2 (BTU/HR SQ FT)	81
1	0.0000000	
FÎN	CONVECTIVE HEAT TRANSFER COEFF SIDE A (BTU/HR SQ FT R)	82
1	0.0000000	
FIN	CONVECTIVE HEAT TRANSFER COEFF SIDE B (BTU/HR SQ FT R)	83
1	0.0000000	
FIN	AMBIENT TEMP SIDE # 3N7	84
1	0.00000000	85
FIN	Andical tem dide o (K)	
1 Fin	0.00000000 NOT USED	86
1	NOT USED	
FIN	EFFECT LENGTH AT EXIT (FT)	87

88

89

90

DUCT WALL TEMP AT EXIT (R)

EFFECT LENGTH AT ENTRANCE (FT)

DUCT WALL TEMP AT ENTRANCE (R)

0.00000000

0.00000000

0.00000000

0.00000000

SECTION 1

INLET
560.00000000
611.32028961 FLUID TEMP (R)
619.60701752 WALL TEMP (R)
177.45729256
2193.12750244
3964.59719849 REYNOLDS NO.

4.36191505 VELOCITY AVG (FT/SEC)
69.34133530 SECTION LENGTH (FT)
-8981.05065918 HEAT TRANSFER (BTU/HR)
208.52497864 HEAT TRANSFER COEFF AVG (BTU/HR SQ FTR)
3078.86233521 REYNOLDS NO. AVG

54.70989227 FLUID DENSITY AVG

1.10410248 WEIGHT OF LIQUID (LB) 1873.22721863 PRESSURE CHANGE (LB/SQ FT)

SECTION 2

INLET OUTLET
611.32028961 659.99997711 FLUID TEMP (R)
619.60701752 666.95954132 WALL TEMP (R)
239.59266663 254.78985596 HEAT TRANSFER COEFF. (BTU/HR SQ FTR)
3964.59719849 4603.47137451 REYNOLDS NO.

4.46136743 VELOCITY AVG (FT/SEC)
74.75459385 SECTION LENGTH (FT)
-8518.94531250 HEAT TRANSFER (BTU/HR)
247.19126129 HEAT TRANSFER COEFF AVG (BTU/HR SO FTR)
4284.03424072 REYNOLDS NO. AVG
53.48989296 FLUID DENSITY AVG
1.16375335 WEIGHT OF LIQUID (LB)
2545.14883423 PRESSURE CHANGE (LB/SO FT)

FINAL OUTPUT DATA

4418.37603760 PRESSURE CHANGE SUM (LB/SQ FT)
-17499.99584961 TOTAL HEAT TRANSFER (BTU/HR)
2.26785582 TOTAL WEIGHT OF LIQUID (LB)
929.41597748 ENVIRON TEMP (R)
144.09592819 TOTAL LENGTH (FT)

EFFECTIVENESS FOR TRAPEZOIDAL PLATE FINS AND CPTIONAL TEMP PROF

- 1 -1.000000 CODE FOR INITIAL VALUES
 2 1.000000 CODE FOR TEMP PROFILE
- 3 15.000000 ITERATION LIMITS
- 4 0.617000 THICKNESS RATIO
- 5 2.000000 FIN LENGTH (INCHES)
- 6 730.000000 ROOT EDGE TEMP (DEG RANKINE)
- **C1 AND C2 ENTERED AS DATA
 - 7 0.14560000E-08 Ct
 - 8 0.88609999E 02 C2
 - 9 0.11800000E 03 FIN THER COND (BTU/HR-FT-DEG(R))
 - 25 0.32400000E-01 ROOT EDGE THICKNESS (INCHES)

Cl = 0.14560000E-086.5 = 0.88609999E 02C3 = 0.21430382E 00ZETAP = 0.49383479E-01FINAL Z = 0.97934200E 00FINAL DZ1 =-0.36285591E-01 FINAL DMEGA = 0.9999998E 00 = 0. FH = 0. FAH

TEMP RATIO (TE/TH) = 0.68039E 00EFF ENVIRON TEMP = 0.49668E 03 (DEG(R))

FINAL EFFECTIVENESS = 0.734772

AREA EFFECTIVENESS= 0.935186

EFFECTIVE LENGTH = 1.87037 (INCHES)

 \Rightarrow 0.50635E 02 BTU/HR (FOOT OF LENGTH)

Note: Data Calculated with Program 2-1, Ref. 1

Fig. B-6 Fin Data at Entrance - Problem 3

FFFECTIVE WIDTH FOR MULTISECTION FINS AND OPTIONAL TEMP PROF

- 1 1.00 CODE FOR TEMP PROF
- 2 2.00 NUMBER OF SECTIONS
- 3 15.00 ITERATION LIMIT
- 4 0.00000000 INITIAL DZ/DW (OPTIONAL)

ROOT EDGE TEMP(R) = 0.68000000F 03

SECTION NUMBER = 1

- 12 THICKNESS POOT EDGE = 0.32400000E-01 (INCHES)
- 13 THICKNESS FAR EDGE = 0.20000000E-01 (INCHES)
- = 0.20000000E 01 (INCHES)14 FIN LENGTH
- 15 THERMAL CONDUCTIVITY = 0.11800000E 03 (BTU/HR-FT-DEG(R))
- 29 C1 (ENTERED AS DATA) = 0.14560000E-08
- 30 C2 (ENTERED AS DATA) = 0.88609999E 02

INPUT DATA FOR CONVECTION

- 31 0.0000000 HEAT TRANSFER COEFFICIENT SIDE A
- 0.0000000 HEAT TRANSFER COEFFICIENT SIDE B 32
- 33 O.OOCOCOO AMBIENT TEMP A (DEG(R))
- 34 0.0000000 AMBIENT TEMP B (DEG(R))

SECTION NUMBER = 2

- 42 THICKNESS ROOT EDGE = 0.20000000E-01 (INCHES)
- 43 THICKNESS FAR EDGE = 0.20000000F-01 (INCHES)
- = 0.20000000E 01 44 FIN LENGTH (INCHES)
- 45 THERMAL CONDUCTIVITY = 0.11800000F 03 (BTU/HR-FT-DEG(R))
- 59 C1 (ENTERFD AS DATA) = 0.14560000F-08
- 60 C2 (ENTERED AS DATA) = 0.88609999E 02

INPUT DATA FOR CONVECTION

- 61 0.0000000 HEAT TRANSFER COFFFICIENT SIDE A
- 62 0.0000000 HEAT TRANSFER COEFFICIENT SIDE B
- 63 O. OOOOOOO AMBIENT TEMP A (DEG(R))
- 64 0.0000000 AMBIENT TEMP B (DEG(R))

*** CONVERGENCE ACCOMPLISHED

EFFECTIVE LENGTH = 3.235892 (INCHES)

Note: Data Calculated with Program 2-4, Ref. 1

Fig. B-7 Fin Data at Exit - Problem 3

EXAMPLE PROBLEM

INPUT DATA 1 1.00000000 NO. OF DUCT SECTIONS 2 2.00000000 NO. OF FINS O. C518000C DUCT PERIMETER (FT) *OPTION 0.00011100 DUCT AREA (SO FT) *OPTION 0.00000000 EFFECTIVE DIAMETER (FT) *OPTION 0.00000000 NOT USED 7 0.00000000 OUTSIDE DIAMETER (FT) 8 20.00000000 TOTAL WEIGHT FLOW (LB/HR) 9 0.00000000 WALL THICKNESS (FT) 10 1.000000000 NO. OF DUCTS 0.70000000 SPECIFIC HEAT OF FLUID (BTU/LB R) 11 12 760.00000000 FLUID TEMP AT ENTRANCE (R) 13 710.00000000 FLUID TEMP AT EXIT (R) 14 2.00000000 NO. OF SUBSECTIONS 1.5 3.50000000 NUSSELTS ND.

INPUT	DUCT VALUES	INPUT	DATA
SEC	EFFECT PERIFERAL LENGTH FOR RADIATION (FT)		
1	0.03040000		20
SEC	EFFECT PERIFERAL LENGTH FOR CONVECTION (FT)		
1	0.03650000		21
SEC	RADIATION CONSTANT C1 (BTU/HR SQ FT R**4)		
1	0.1456C000F-08		22
SEC	RADIATION CONSTANT C2 (BTU/HR SQ FT)		
1	98 , 60999966		23
SEC	CONVECTIVE HEAT TRANSFER COEFF (BTU/HR SQ FI	(R)	
1	0,00000000		24
SEC	AMBIENT TEMP (R)		
1	0.000000000		25

Fig. B-8 Input Data - Problem 3

	FIN VALUES	INPUT	DATA
FIN	RADIATION CONSTANT C1 (BTU/HR SQ FT R**4)		
1	0.14560000E-08		80
2	0.14560000E-08		100
FIN	RADIATION CONSTANT C2 (BTU/HR SQ FT)		
1	88.60999966		81
2	88.60999966		101
FIN	CONVECTIVE HEAT TRANSFER COEFF SIDE A (BTU/HR	SQ FT	Rì
1	0.0000000		82
2	0.00000000		102
FIN	CONVECTIVE HEAT TRANSFER COEFF SIDE B (BTU/HR	SQ FT	
1	0.00000000		83
2	0.00000000		103
FIN	AMBIENT TEMP SIDE A (R)		100
1	0.00000000		84
2	0.00000000		104
FIN	AMBIENT TEMP SIDE B (R)		104
1	0.0000000		85
2	0.0000000		105
FIN	NOT USED		LUJ
1	MO 1 0 31 D		86
2			106
FÍN	EFFECT LENGTH AT EXIT (FT)		100
1	0.26970000		87
2	0.26970000		1 07
FIN	EFFECT LENGTH AT ENTRANCE (FT)		107
			0.0
1	0.15590000		88
2	0.15590000		108
FIN	DUCT WALL TEMP AT FXIT (R)		0.0
1	680.0000000		89
2	680.00000000		109
FIN	DUCT WALL TEMP AT ENTRANCE (R)		
1	730.00000000		90
2	730.00000000		110

Fig. B-8 Input Data - Problem 3 (cont)

SECTION 1

INLFT OUTLET 760.00000000 736.14452362 FLUID TEMP (R) 669.13888550 650.29351044 WALL TEMP (R) 27.23288274 HEAT TRANSFER COEFF. (BTU/HR SO FTR) 26.74583364 463.53445435 454.81632614 REYNOLDS NO. 0.98629791 VELOCITY AVG (FT/SEC) 2.70441812 SECTION LENGTH (FT) 333.97666931 HFAT TRANSFER (BTU/HR) 26.98935819 HEAT TRANSFER COEFF AVG (BTU/HR SQ FTR) 459.17538834 REYNOLDS NO. AVG 50.74703693 FLUID DENSITY AVG 0.01523377 WEIGHT OF LIQUID (LB) 33.74176884 PRESSURE CHANGE (LB/SQ FT)

SECTION 2

INL FT OUTLET 736 • 14452362 710.00511932 FLUID TEMP (R) 650.29351044 631.44813538 WALL TEMP (R) 27.23288274 27.76656246 HEAT TRANSFER COEFF. (BTU/HR SQ FTR) 454.81632614 445.63246536 REYNOLDS NO. 0.97458974 VELOCITY AVG (FT/SEC) 3.12721592 SECTION LENGTH (FT) 365.95166016 HEAT TRANSFER (BTU/HR) 27.49972248 HEAT TRANSFER COEFF AVG (BTU/HR SQ FTR) 450.22439575 REYNOLDS NO. AVG 51.35697412 FLUID DENSITY AVG 0.01782708 WEIGHT OF LIQUID (LB) 39.32037449 PRESSURE CHANGE (LB/SQ FT)

FINAL DUTPUT DATA

73.06214333 PRESSURE CHANGE SUM (LB/SQ FT)
699.92832947 TOTAL HEAT TRANSFER (BTU/HR)
0.03306086 TOTAL WEIGHT OF LIQUID (LB)
496.68486404 ENVIRON TEMP (R)
- 5.83163404 TOTAL LENGTH (FT)

Fig. B-9 Output Data - Problem 3

EFFECTIVENESS FOR TRAPEZOIDAL PLATE FINS

```
O. GOOOCO CODE FOR INITIAL VALUES
            1.000000 CODE FOR TEMP PROFILE
           15.000000 ITERATION LIMITS
           1.000000 THICKNESS RATIO
           15.000000 FIN LENGTH (INCHES)
       6 . 760. CC0000 ROOT EDGE TEMP (DEG RANKINE)
    **THE FOLLOWING QUANTITIES ARE ENTERED AS DATA
           90. CCCOOO FIN THER COND (BTU/HR-FT-DEG(R))
      9
            0.500000 FA
     10
           C.200000 ALPHA A
     11
                                  Note: Data Calculated with
           0.850000 EPS A
     12
           0.000000 FAX
     13
     14
           0.000000 FB
                                                Program 2-1, Ref. 1
     15
            O.OCCOCO ALPHA B
            0.00C000 EPS B
     16
            0.000000 FBX
     17
     18 530.000000 TM (DEG RANKINE)
           90.0CCCOO THETA M (DEG)
      19
      20
            0.100000 RHE M
      21
            O.CCOCOO TX (DEG RANKINE)
      22
            O.CCOOOO THETA X (DEG)
      23
            0.000000 RHC X
      24
           0.COOOOO THETA P (DEG)
      25
            0.095000 ROOT EDGE THICKNESS (INCHES)
      29
            0.000000 EPSX
INPUT DATA FOR CONVECTION STUDY
            7. COCOCO HEAT TRANSFER COEFFICIENT SIDE A
      31
           12.000000 HEAT TRANSFER COEFFICIENT SIDE B
      32
      33 530.000000 AMBIENT TEMP 4
      34 600.000000 AMBIENT TEMP B
                               = 0.14560500E-08
                   Cl
                   C_2
                               = 0.14605317E 03
                              = 0.30066325E 00
                   C3
                   ZETAP
                              = 0.14016908E 01
                  FINAL Z = C.75187499E 00
FINAL DZ1 =-0.16360223E 01
                   FINAL GMEGA = C.67999998E 00
                               = 0.41666667E 02
                   FH
                   FAH
                               = 0.31480841E 02
                               = 0.14605317F 03
                   C2A
            TEMP RATIO (TE/TH) = 0.75474E 00
            EFF ENVIRON TEMP = 0.57361E 03 (DEG(R))
            FINAL FFFECTIVENESS = 0.141188
            AREA EFFECTIVENESS= 0.146517
```

EFFECTIVE LENGTH = 2.19776 (INCHES)

Fig. B-10 Fin No. 1 (at inlet) - Problem 4

```
SECTION NUMBER = 1
```

```
(INCHES)
     12 THICKNESS ROOT EDGE
                                  0.190000
     13 THICKNESS FAR EDGE
                                  0.190000
                                            (INCHES)
     14 FIN LENGTH
                                  1.720000
                                             (INCHES)
                              =
     15 THERMAL CONDUCTIVITY =
                                            (BTU/HR-FT-DEG(R))
                                 90.000000
     16 FAX
                                  0.500000
                              =
     17 AI PHA A
                              =
                                  0.200000
     18 EPS A
                              =
                                  0.850000
                              =
     19 FBX
                                  0.000000
     20 ALPHA B
                                  0.000000
     21 EPS B
                             =
                                  0.000000
     22 TX
                             = 530.000000
                                             (DEGREES RANKINE)
      23 THETA X
                             = 90.000000
                                            (DEGREES)
     24 RHO X
                             = 0.100000
                             =
     25 THETA P
                                  0.000000
                                             (DEGREES)
     26 EPS X
                                  1.000000
INPUT DATA FOR CONVECTION
      31
          7.0000000 HEAT TRANSFER COEFFICIENT SIDE A
           0.0000000 HEAT TRANSFER COEFFICIENT SIDE B
      33 530.0000000 AMBIENT TEMP A (DEG(R))
          0.0000000 AMBIENT TEMP B (DEG(R))
COMPUTED VALUES OF C1,C2,C3
                                           Note: Data Calculated with
  C1 = 0.14560500E - 08
   C2 = 0.14605317E 03
                                                Program 2-4, Ref. 1
   C3 = 0.30066325E 00
      SECTION NUMBER =
                         2
     42 THICKNESS ROOT EDGE = 0.095000
                                             (INCHES)
     43 THICKNESS FAR EDGE =
                                  0.095000
                                             (INCHES)
      44 FIN LENGTH
                              = 15.000000
                                            (INCHES)
     45 THERMAL CONDUCTIVITY = 90.000000
                                            (BTU/HR-FT-DEG(R))
                                  0.500000
      46 FAX
                              =
                              =
                                  0.200000
     47 ALPHA A
                             =
                                  0.850000
      48 EPS A
      49 FBX
                             =
                                  0.000000
                             =
                                  0.000000
      50 ALPHA B
      51 EPS B
                             =
                                  0.000000
                            = 530.000000
                                             (DEGREES RANKINE)
      52 TX
                             = 90,000000
      53 THETA X
                                             (DEGREES)
                             =
      54 RHO X
                                  0.100000
                             .==
                                 0.000000
                                             (DEGREES)
      55 THETA P
                             = 1.000000
      56 EPS X
INPUT DATA FOR CONVECTION
           7.0000000 HEAT TRANSFER COEFFICIENT SIDE A
      61
           O. COODOOD HEAT TRANSFER COEFFICIENT SIDE B
      62
```

EFFECTIVE LENGTH = 4.033377 (INCHES)

63 530,0000000 AMBIENT TEMP A (DEG(R))

64

0.0000000 AMBIENT TEMP B (DEG(R))

```
SECTION NUMBER =
                               0.190000
                           *
     12 THICKNESS ROOT EDGE
                                           (INCHES)
     13 THICKNESS FAR EDGE
                                 0.190000
                                           (INCHES)
     14 FIN LENGTH
                             =
                                 1.720000
                                           (INCHES)
     15 THERMAL CONDUCTIVITY = 90.000000
                                           (BTU/HR-FT-DEG(R))
     16 FAX
                             =
                                 0.000000
     17 ALPHA A
                             =
                                 0.000000
     18 EPS A
                                 0.000000
                             =
     19 FBX
                             =
                                 0.000000
     20 ALPHA B
                             =
                                 0.000000
     21 EPS B
                            =
                                 0.000000
     22 TX
                            =
                                 0.000000
                                           (DEGREES RANKINE)
     23 THETA X
                            =
                                 0.000000
                                           (DEGREES)
     24 RHO X
                                 0.000000
                             =
                             = 0.000000
     25 THETA P
                                           (DEGREES)
     26 EPS X
                             = 0.000000
INPUT DATA FOR CONVECTION
     31
        12.0000000 HEAT TRANSFER COEFFICIENT SIDE A
          0.0000000 HEAT TRANSFER COEFFICIENT SIDE B
     32
     33 600.0000000 AMBIENT TEMP A (DEG(R))
          O.COOOOOO AMBIENT TEMP B (DEG(R))
     SECTION NUMBER =
                        2
                                           (INCHES)
     42 THICKNESS ROOT EDGE
                                 0.095000
     43 THICKNESS FAR EDGE
                             =
                                 0.095000
                                           (INCHES)
     44 FIN LENGTH
                             =
                                15.000000 (INCHES)
                                90.000000 (BTU/HR-FT-DEG(R))
     45 THERMAL CONDUCTIVITY =
     46 FAX
                            =
                                 0.000000
     47 ALPHA A
                             =
                                 0.000000
     48 EPS A
                             =
                                 0.000000
                                 0.000000
     49 FBX
                             =
     50 ALPHA B
                             =
                                 0.000000
     51 EPS B
                             =
                                 0.000000
                                           (DEGREES RANKINE)
     52 TX
                             =
                                 0.000000
     53 THETA X
                            =
                                 0.CO0000
                                           (DEGREES)
                           =
     54 RHO X
                                 0.000000
     55 THETA P
                                 0.000000
                                          (DEGREES)
     56 EPS X
                                 0.000000
```

INPUT DATA FOR CONVECTION

- 61 12.0000000 HEAT TRANSFER COEFFICIENT SIDE A
- 62 0.0000000 HEAT TRANSFER COEFFICIENT SIDE B
- 63 600.0000000 AMBIENT TEMP A (DEG(R))
- 64 0.0000000 AMBIENT TEMP B (DEG(R))

EFFECTIVE LENGTH = 3.542568 (INCHES)

Note: Data Calculated with Program 2-4, Ref. 1.

Fig. B-12 Fin No. 3 - Problem 4

EXAMPLE PROBLEM

```
INPUT DATA
             3.00000000 NO. OF DUCT SECTIONS
       1
       2
             3.00000000 NO. OF FINS
       3
             O. COCCOCO DUCT PERIMETER (FT) *OPTION
             0.00000000 DUCT AREA (SQ FT) *OPTION
       4
       5
             0.03750000 EFFECTIVE DIAMETER (FT) *OPTION
             0.00000000 NOT USED
       6
       7
             0.04200000 OUTSIDE DIAMETER (FT)
          1000.00000000 TOTAL WEIGHT FLOW (LB/HR)
       8
       9
             0.00000000 WALL THICKNESS (FT)
      10
             1.000000000 NO. OF DUCTS
      11
             0.70000000 SPECIFIC HEAT OF FLUID (BTU/LB R)
      12
           800.0000000 FLUID TEMP AT ENTRANCE (R)
      13
           650.00000000 FLUID TEMP AT EXIT (R)
      14
             3.00000000 ND. OF SUBSECTIONS
      15
             4.36400002 NUSSELTS NO.
```

INPUT	DUCT VALUES INPUT D	ATA
SEC	EFFECT PERIFERAL LENGTH FOR RADIATION (FT)	
1	0.03375000	20
2	0.0000000	30
3	0.03375000	40
SEC	EFFECT PERIFERAL LENGTH FOR CONVECTION (FT)	
1	0.03375000	21
2	0.00000000	31
3	0.03375000	41
SEC	RADIATION CONSTANT C1 (BTU/HR SQ FT R**4)	
1	0.14560000E-08	22
2	0.	32
3	0•	42
SEC	RADIATION CONSTANT C2 (BTU/HR SO FT)	
1	146.10000038	23
2	0.00000000	33
3	0.00000000	43
SEC	CONVECTIVE HEAT TRANSFER COEFF (BTU/HR SQ FT R)	
1	7.00000000	24
? 3	0.00000000	34
	12.00000000	44
SEC	AMBIENT TEMP (R)	
1	530.00000000	25
2	0.00000000	35
3	600.00000000	45

Fig. B-13 Input Data - Problem 4

		TNIDII TO TO A TO A
	FIN VALUES	INPUT DATA
FIN	RADIATION CONSTANT C1 (BTU/HR SQ FT R**4)	80
1	0.14560000F-08	100
2	0.14560000E-08	120
3	DADIATION CONSTANT CO. ARTHUUR CO. 5TA	120
FIN	RADIATION CONSTANT C2 (BTU/HR SQ FT)	81
1	146.10000038	101
2 3	146.1000038	121
FIN	0.00000000	the state of the s
1	CONVECTIVE HEAT TRANSFER COEFF SIDE A (BTU/HR S	82 82
?	7.00000000 7.00000000	102
3	12.0000000	122
FIN	CONVECTIVE HEAT TRANSFER COEFF SIDE B (BTU/HR S	* * * * * * * * * * * * * * * * * * * *
1	12.00000000	83
2	0.0000000	103
3	0.0000000	123
FIN	AMBIENT TEMP SIDE À (R)	Constant of the case
1	530.00000000	84
2	530.00000000	104
3	600.00000000	124
FIN	AMBIENT TEMP SIDE B (R)	Andrews - Special Control of the Con
1	600.00000000	85
2	0.0000000	105
3	0.00000000	125
FIN	NOT USED	n wie
1		86
2		106
3		126
FIN	EFFECT LENGTH AT EXIT (FT)	
1	0.18600000	87
2	0.34900000	107
3	0.29520000	127
FIN	EFFECT LENGTH AT ENTRANCE (FT)	
1	0.18300000	. 88
2	0.33600000	108
3	0.29520000	128
FIN	DUCT WALL TEMP AT EXIT (R)	
1	620.00000000	89
2	620.0000000	109
3	620.00000000	129
FIN	DUCT WALL TEMP AT ENTRANCE (R)	.
1	760.00000000	90
2	760.0000000	130
3	760.0000000	150

Fig. B-13 Input Data - Problem 4 (cont)

SECTION 1

INLET
800.00000000
749.37258148 FLUID TEMP (R)
736.59178162
240.97404099
10309.24023438

0UTLET
749.37258148 FLUID TEMP (R)
700.28737640 WALL TEMP (R)
241.90506363 HEAT TRANSFER COEFF. (BTU/HR SQ FTR)
9946.94372559 REYNOLDS NO.
5.02104044 VELOCITY AVG (FT/SEC)

22.27206993 SECTION LENGTH (FT)
35439.19287109 HEAT TRANSFER (BTU/HR)
241.43955231 HEAT TRANSFER COEFF AVG (BTU/HR SQ FTR)
10128.09191895 REYNOLDS NO. AVG
50.09765434 FLUID DENSITY AVG
1.23233952 WEIGHT OF LIQUID (LB)
363.09560776 PRESSURE CHANGE (LB/SQ FT)

SECTION 2

4.90042037 VELOCITY AVG (FT/SEC)
29.68588352 SECTION LENGTH (FT)
35288.41748047 HEAT TRANSFER (BTU/HR)
242.35674286 HEAT TRANSFER COEFF AVG (BTU/HR SQ FT/R)
9778.48706055 REYNOLDS NO. AVG
51.33033562 FLUID DENSITY AVG
1.68297043 WEIGHT OF LIQUID (LB)
476.79207230 PRESSURE CHANGE (LB/SQ FT)

SECTION 3

INLET OUTLET
698.96055603 650.00070953 FLUID TEMP (R)
663.98297119 627.67856598 WALL TEMP (R)
242.80842400 229.92062378 HEAT TRANSFER COEFF. (BTU/HR SQ FTR)
9610.03039551 8850.16125488 REYNOLDS NO.

4.78728259 VELOCITY AVG (FT/SEC)
43.67850208 SECTION LENGTH (FT)
34271.89208984 HEAT TRANSFER (BTU/HR)
236.36452293 HEAT TRANSFER COEFF AVG (BTU/HR SQ FTR)
9230.09582520 REYNOLDS NO. AVG
52.54267263 FLUID DENSITY AVG
2.53473344 WEIGHT OF LIQUID (LB)
696.03276825 PRESSURE CHANGE (LB/SQ FT)

FINAL DUTPUT DATA

1535.92044067 PRESSURE CHANGE SUM (LB/SQ FT)
104999.50195313 TOTAL HEAT TRANSFER (BTU/HR)
5.45004338 TOTAL WEIGHT OF LIQUID (LB)
533.96514130 ENVIRON TEMP (R)
95.63645554 TOTAL LENGTH (FT)

END-OF-DATA ENCOUNTERED ON SYSTEM INPUT FILE.

EXAMPLE PROBLEM

INPUT DATA

```
1
          0.04167 OUTSIDE DIAMETER (FT)
 2
          0.03083 INSIDE DIAMETER (FT)
 3
         12.00000 NO. OF TUBES
 4
        800.00000 WEIGHT FLOW (LBS/HR)
 5
          0.14580 FIN LENGTH (FT)
 6
          0.01040 FIN THICKNESS AT ROOT (FT)
 7
          0.01040 FIN THICKNESS AT FAR EDGF (FT)
 8
        490.00000 DENSITY OF FIN MATERIAL (LBS/CU FT)
 9
        490.00000 DENSITY OF TUBE MATERIAL (LBS/CU FT)
10
          0.00000 NOT USED
         26.00000 THERM COND OF FIN (BTU/FT HR R)
1.1
12
          1.00000 SPECIFIC HEAT OF FLD (BTU/LB R)
        660.00000 FLUID TEMP AT ENTRANCE (R)
13
14
          6.00000 HEAT TRANSFER COEFFICIENT SIDE A (HA. BTU/HR SQ FT R
15
          6.00000 HEAT TRANSFER COEFFICIENT SIDE B (HB. BTU/HR SO FT R
16
        535.00000 AMBIENT TEMP SIDE A (R)
        535.00000 AMBIENT TEMP SIDE B (R)
17
18
          0.00000 ALPHAA
19
          0.00000 ALPHAB
20
          0.85000 EPSA
21
          0.85000 EPSB
22
          0.00000 EPSX
23
          1.00000 FA
24
          0.00000 FAX
25
          1.00000 FB
26
          0.00000 FBX
27
          0.00000 RHOM
28
          0.00000 RH0X
29
          0.00000 THETAP (DEG)
30
          0.00000 THETAM (DEG)
          0.00000 THETAX (DEG)
31
32
        530.00000 TM (R)
          0.00000 TX (R)
33
34
          1.00000 EPSM
35
         15.00000 ITERATION LIMIT
36
         15.00000 NO. OF INTEGRATION STEPS
37
          0.00000 SOLAR CONSTANT (BTU/HR SO FT)
38
          0.50000 HEAT EXCHANGER EFFECTIVENESS
39
          3.00000 NO. OF SUBSECTIONS
40
       3000.00000 PRESSURE (LBS/SO FT)
41
          4.36400 NUSSELT NO.
```

0.16127E 04

RE2=

04

SECTION NO.

FLUID TEMP (R) 03 03 0.63764E DUTLET 03 0.66000F 0.64286F

WALL TEMP (R) 0.62148E

0.10681E

INLET

0.25062E

20 FIN EFFECT LENGTH (FT)
HEAT TRANSFER COEFFICIENT (BTU/HR FT 0.10728E 0.21226E

~

2 000 1 HEAT TRANSFER COEFFICIENT AVG (BTU/HR 03 0.23144E

REYNOLDS NO. AVG 9000 0.24345E

VELOCITY AVG (FT/SEC) 0.41093E

PRESSURE CHANGE (LBS/SQ FT) SECTION LENGTH (FT) 00 0.74671E 0.39945E

HEAT TRANSFER (BTU/HR TUBE) 40 0.14908E

FLUID DENSITY AVG 02 0.60356E

WT OF LIQUID (LBS) 0.18001E RE2P= 0.18037E 03 FLUID TEMP CONVERGENCE FAILED. TF2= 0.61455E

Output Data - Problem 5 Fig. B-16